

Lavorazione e Foratura delle Piastre
 A) dopo Saldatura e Stabilizzazione.

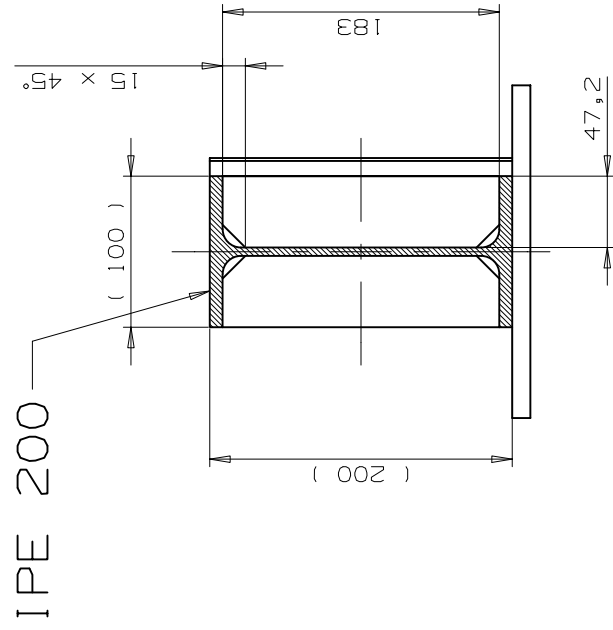
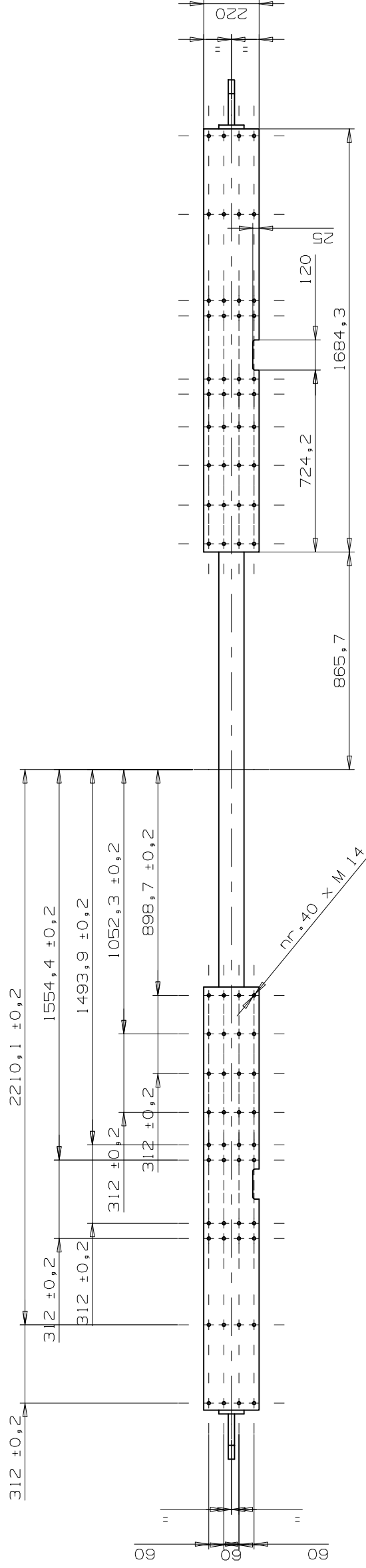
Tutti i componenti saldati - $a = 4 - 7 \Delta$ 511

Peso 221 kg

(Machining of flanges and hole
A after welding and annealing.

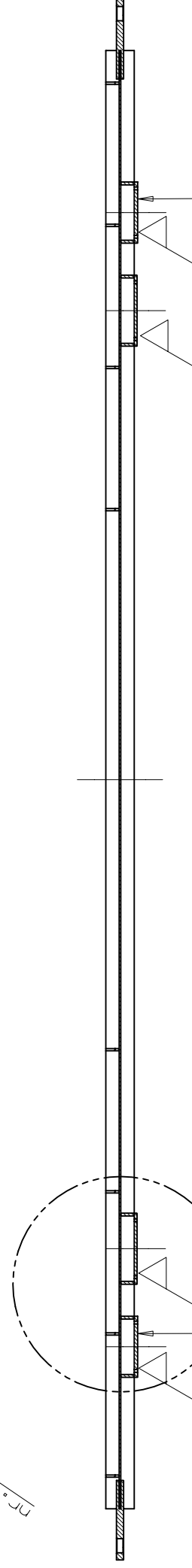
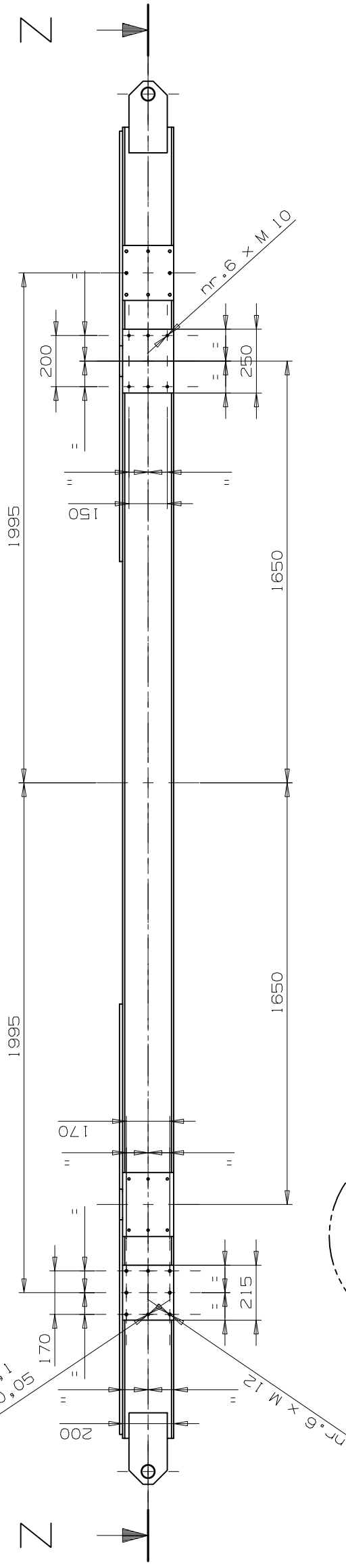
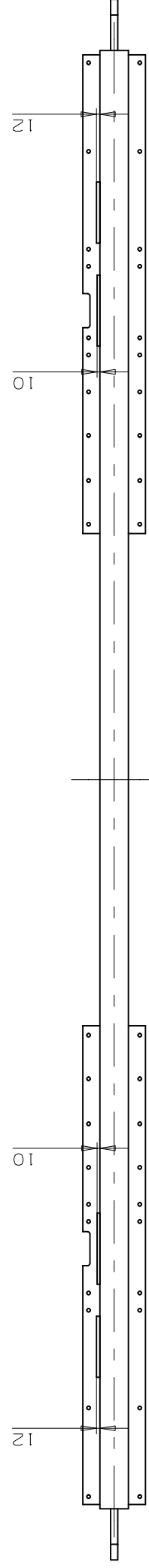
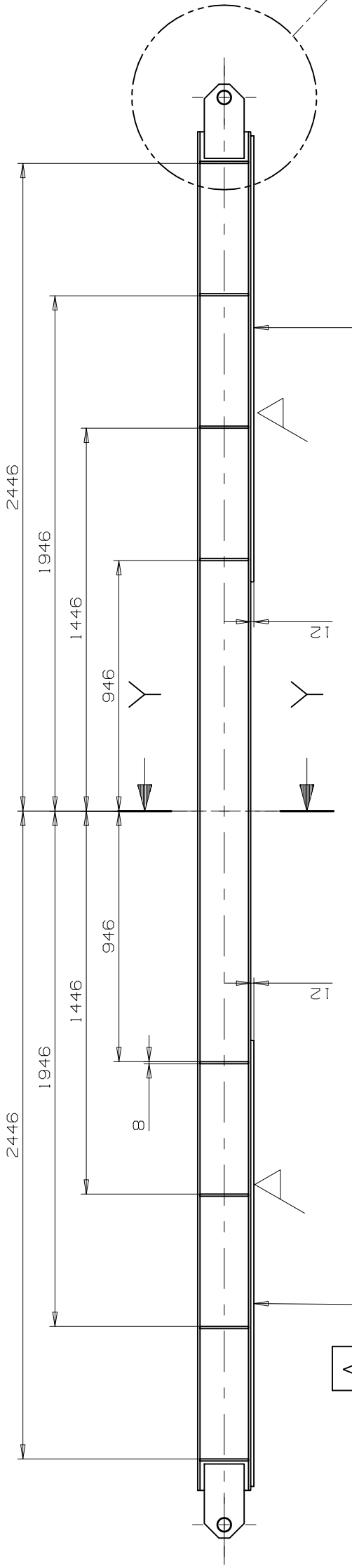
All components welding - a=4-7mm

Weight - 221 kg)

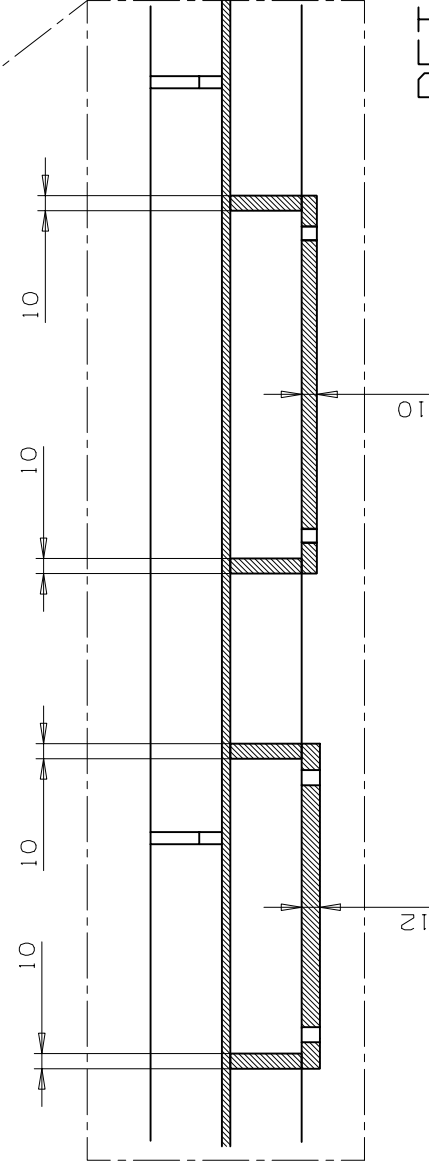
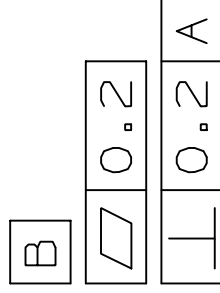


SECTION Y-Y - Y-Y

SCALE 1/5

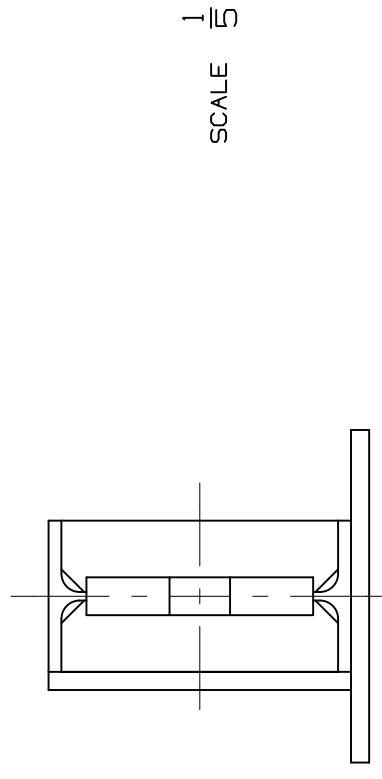
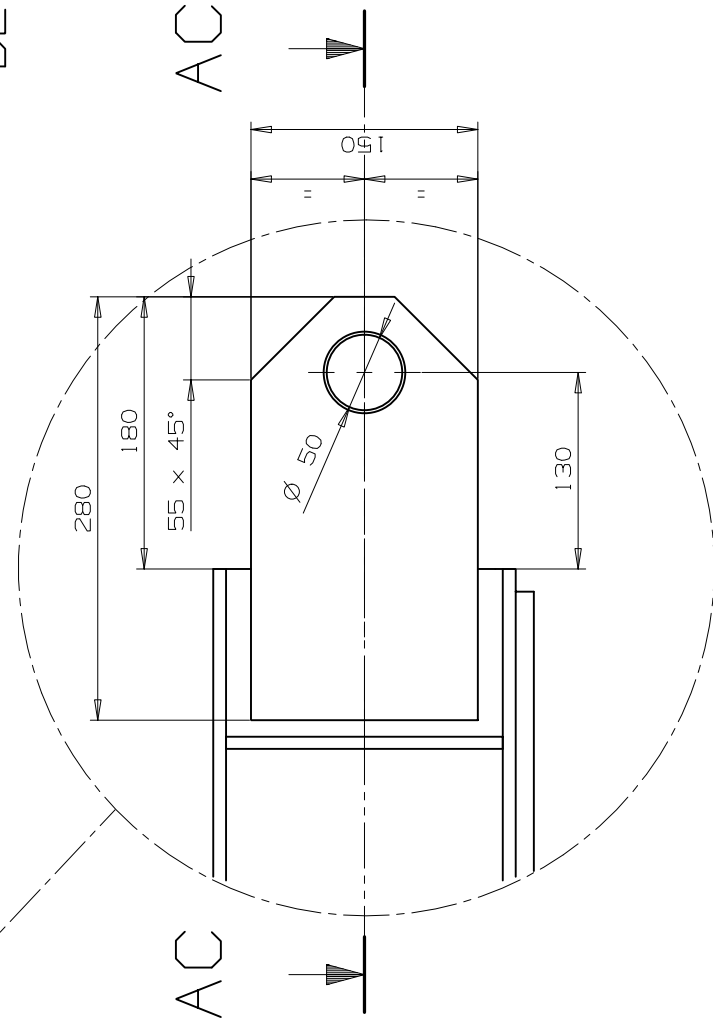


SECTION N-N



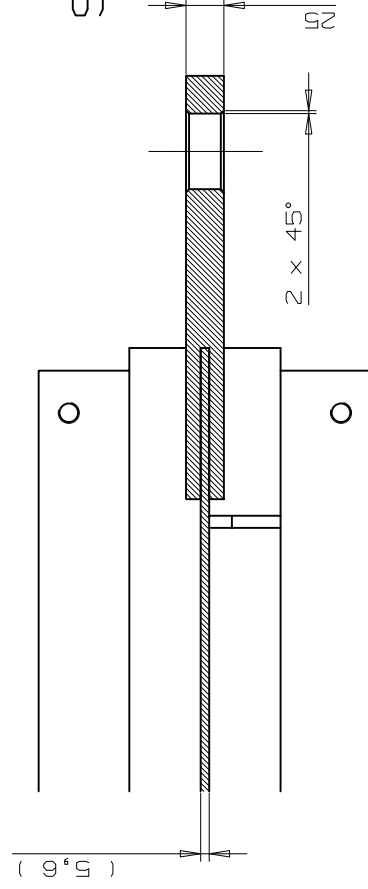
DETAIL A

SCALE 1-5

SCALE $1\frac{1}{5}$ 

DETAIL, AB

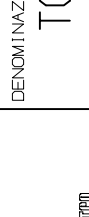
SCALE 15



SECTION AC-AC

SCALE $1\frac{1}{5}$

N.B.: TOLLERANZE GENERALI DI ± 0.2

SAIUSI NON DOPPIATI XXXXXX		RUGOSITA' Ra in µm 3,2 / √X / √X						TRATTAMENTO TERMICO E/O SUPERFICIALE RAL 1023						MATERIALE : Fe 430 B				QUANTITA' : 1	
MOD N°		1	2	3	4	5	6	7	8	SOSTITUITO - SCE		SOSTITUITO - TO DA		SCALA 1:20					
DATA														h12					
FIRMA														h12					
MODIFICA																			
DISEGNATO		CONTROLLATO		APPROVATO		VERIF. SORME		TOLLERANZE GEO METRICHE		Dimensioni in mm		Dimensioni UNI 5907		Dimensioni UNI 5907		Alberi : Fori :			
10.05-04										> 3 ± 0,1		> 3 ± 0,1		> 3 ± 0,1		> 3 ± 0,1			
FIRMA		RAMAZZO M								> 3 ± 0,1		> 3 ± 0,1		> 3 ± 0,1		> 3 ± 0,1			
DENOMINAZIONE TOOL MANDRIE MB 45-48-49-410-3 CULLA UOT - LONGHERONE DX																			
 100% TERMOBROCCATO 100% CERNITIVO SEZIONE DI PUNTA																			
IL PRESENTE DISSEGNO, A SENZA DI LEGGE, E' PROPRIETA' DELL'INFN E NON PUO' ESSERE RIPRODOTTO, UTILIZZATO NE' COMANDATO A TERZI.																			
CODICE DISEGNO CMS_TOOL_MANDRIE_14_01_05										RESPONSABILE XXXXXXX		GRUPPO XXXXX		FOGLIO 3					