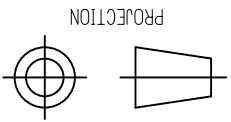


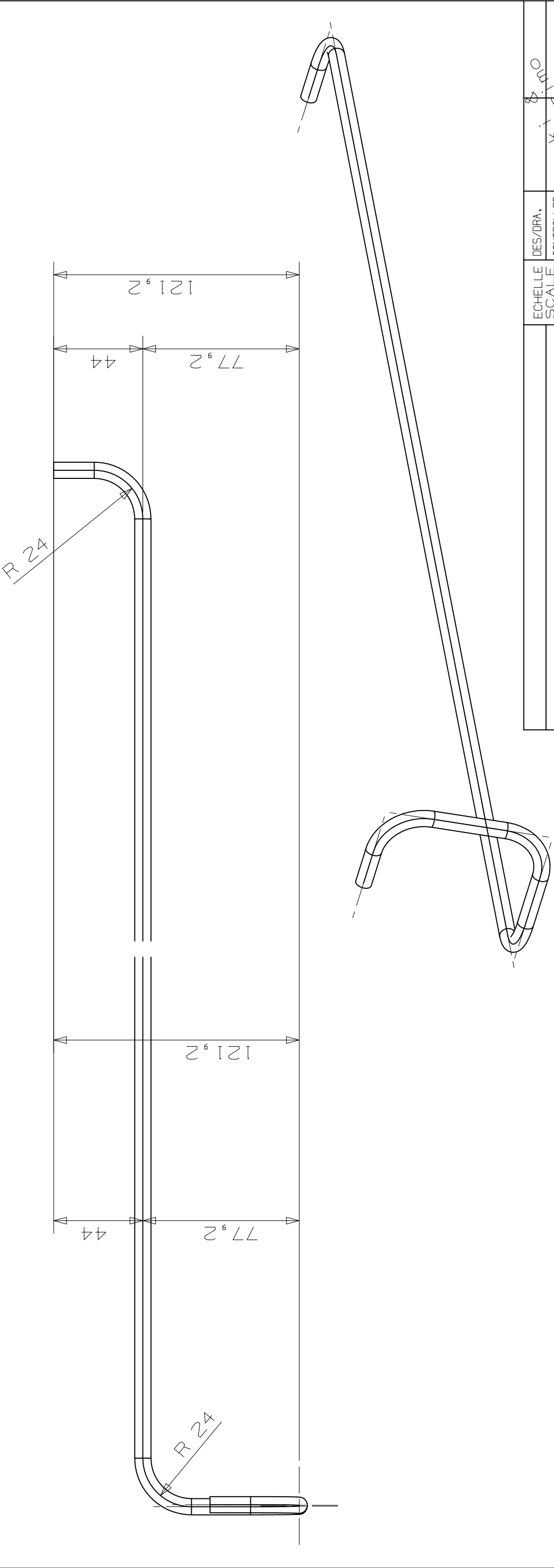
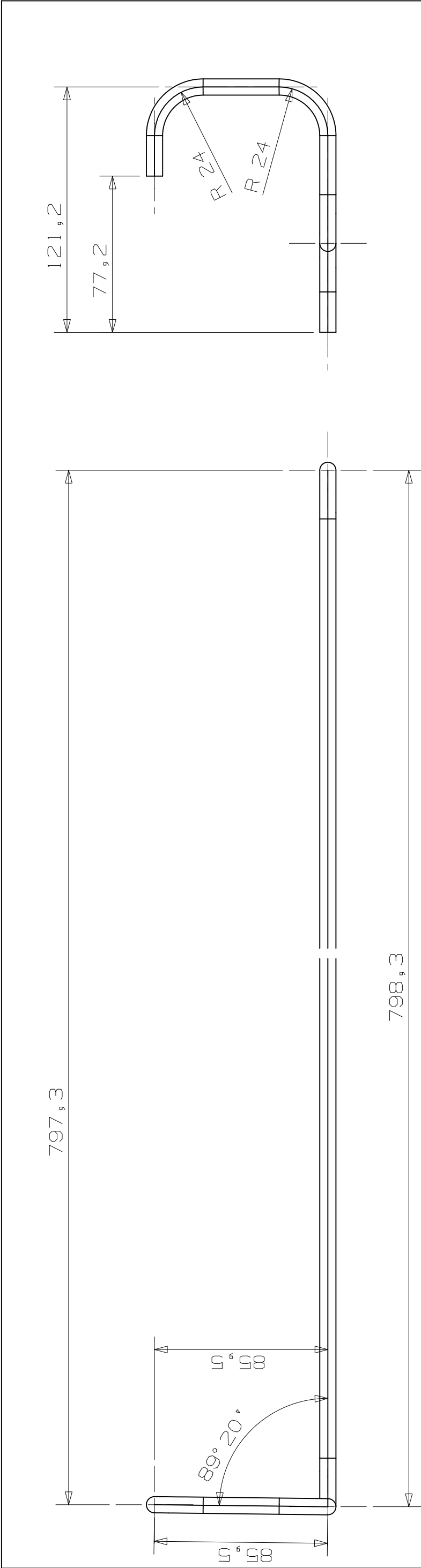
DIMENSION	USINAGE MOYEN/MEDIUM MACHINING		MECANO. SOUDURE/WELDED STRUCTURE	
	<=6	> 6	<=6	> 6
> 2000	1.2 ± 2	0.8 ± 1	0.5 ± 1	0.3 ± 1
> 1000	0.8 ± 1	0.5 ± 1	0.3 ± 1	0.2 ± 1
> 315	0.5 ± 1	0.3 ± 1	0.2 ± 1	0.1 ± 1
> 120	0.3 ± 1	0.2 ± 1	0.1 ± 1	0.05 ± 1
> 30	0.2 ± 1	0.1 ± 1	0.05 ± 1	0.02 ± 1
> 6	0.1 ± 1	0.05 ± 1	0.02 ± 1	0.01 ± 1
<=6	0.05 ± 1	0.02 ± 1	0.01 ± 1	0.005 ± 1

DESIGN, RUGOSITE, TOLERANCES
 SELON NORMES ISO
 DRAWING, RUGOSITY, TOLERANCES
 ACCORDING TO ISO STANDARDS



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 GENEVE

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		MB4/8, 12dx Left Pipe 4L		ECHELLE SCALE		DES/DRA.	040110
				CONTROLLED	000110		
				RELEASED	000110		
				APPROVED	000110		
REMPLACE/REPLACES		IND.		SIZE		1	

IND.	DATE	NOM/NAME	ZONE	MODIFICATION