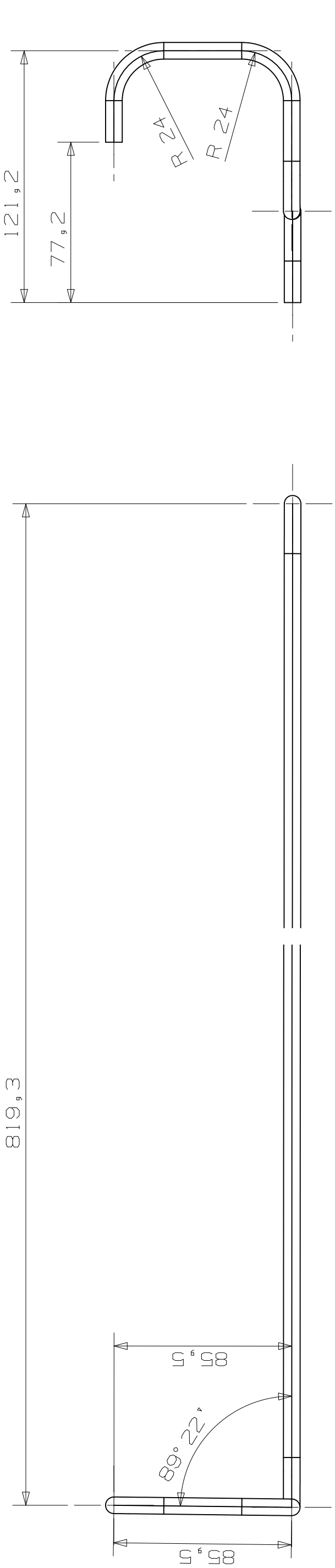

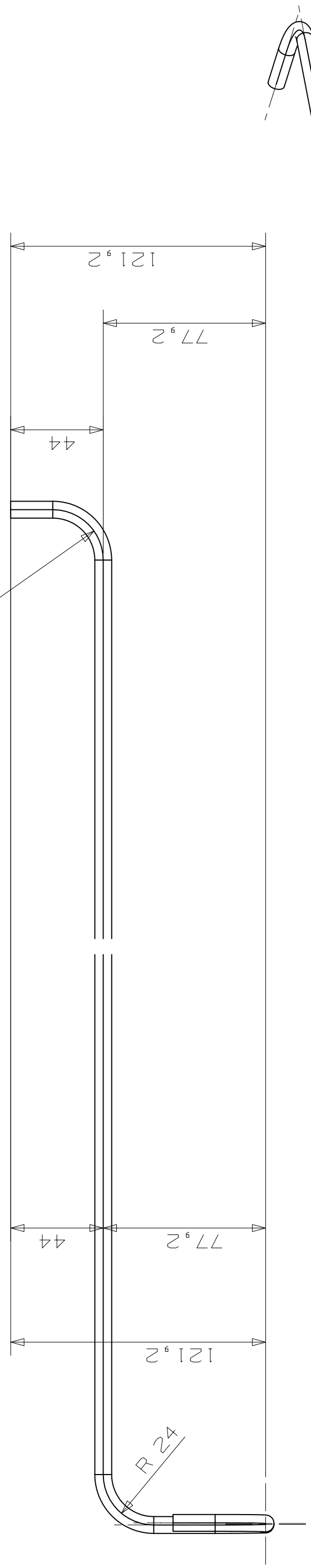

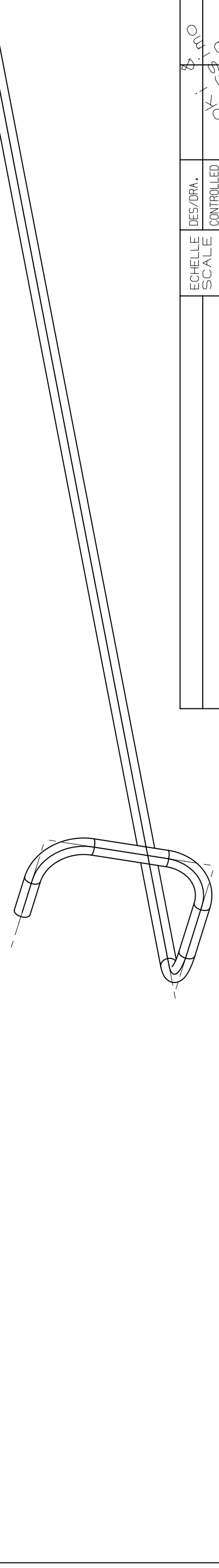

IND.	DATE	NOM/NAME	ZONE	MODIFICATION

ECHELLE SCALE	
DES/DRA.	
CONTROLLED	
RELEASED	
APPROVED	
REMPLACE/REPLACES	
SIZE	IND.
QAC	

MB4/8,12dx Right pipe 2R

NON VALABLE POUR EXECUTION
~~NOT VALID FOR EXECUTION~~

CERN

ORGANISATION EUROPEENNE POUR LA RECHERCHE NUCLEAIRE
EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH
GENEVE

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PROJECTION

DESSIN, RUGOSITE, TOLERANCES SELON NORMES ISO
DRAWING, RUGOSITY, TOLERANCES ACCORDING TO ISO STANDARDS

GENERAL TOLERANCES GENERALES	DIMENSION	<=6	> 6	> 30	> 120	> 315	>1000	>2000
	USINAGE MOYEN/MEDIUM MACHINING	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
	MECANO. SOUDURE/WELDED STRUCTURE	± 0.5	± 1	± 2	± 3	± 5	± 7	± 10