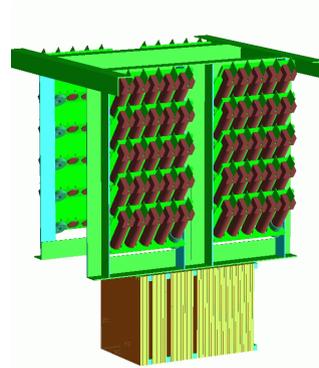


# A scintillator- Si hybrid EMcal for the Linear Collider

- Prototype description
- Test beam results
- Conclusions and plans



LCCAL: Official INFN R&D project, official DESY R&D project PRC R&D 00/02

•Contributors (Como, ITE-Warsaw, LNF, Padova, Trieste):

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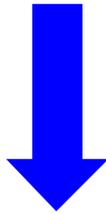
11<sup>th</sup> International Conference on Calorimetry in HEP

Perugia, 29<sup>th</sup> March – 2<sup>nd</sup> April, 2004

# Design principles :

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From the LC Physics requirements:



Tesla TDR • **Si W**

solutions: • **Shashlik (thanks to CALEIDO)**

- high granularity, (Energy Flow)
- $\sigma_E \sim O(10\%/\sqrt{E} + 1\%)$
- longitudinal segment. ( $e/\pi$ ) separation
- working in magnetic field
- high density (25-30  $X_0$  in  $\sim 50$  cm)

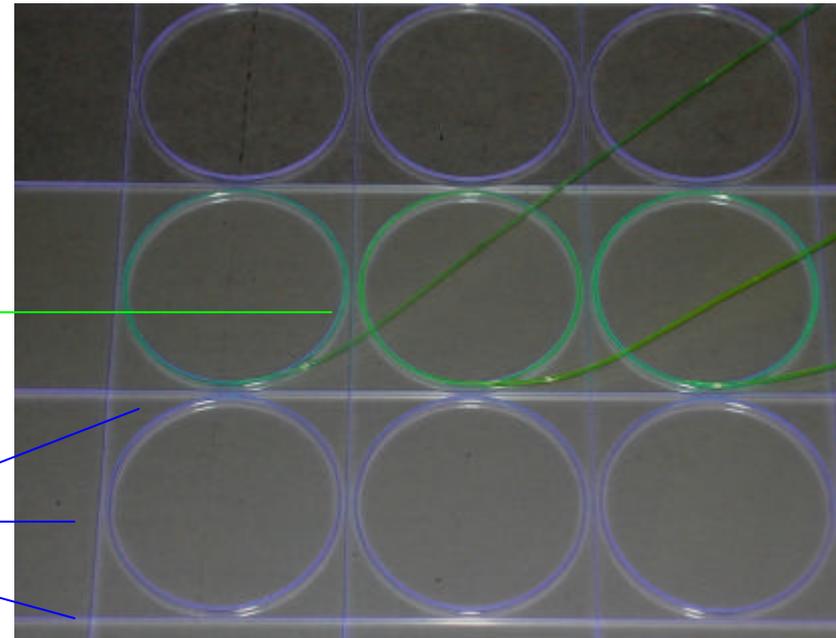
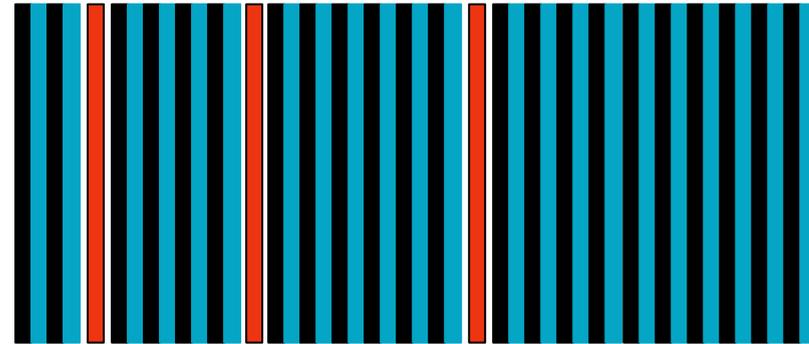
## The LCCAL Proposed solution:

- Keep Si-W advantages** ( flat geometry, high granularity)
  - Erec not** from Si but from **Scintillator-WLS fibers**
  - Reduce** (factor  $>10$ ) the number of **channels**
- 

# LCCAL: an hybrid em calorimeter

- 50 layers  $\otimes$  45 layers (budget!!)
- $25 \times 25 \times 0.3 \text{ cm}^3$  Pb
- $25 \times 25 \times 0.3 \text{ cm}^3$  Scint.:  
25 cells  $5 \times 5 \text{ cm}^2$
- 3 Silicon planes (at 2, 6, 12  $X_0$ )
- 625  $\otimes$  252 Silicon Pads (budget..)  
 $0.9 \times 0.9 \text{ cm}^2$  Si Pads

**Pb/Sc + Si**



Scintillation light transported with  
WLS tail fibers:

Coupled with clear fibers (to PM)

Cell separation with grooves in Sc.  
plates with Tyvec strips inside

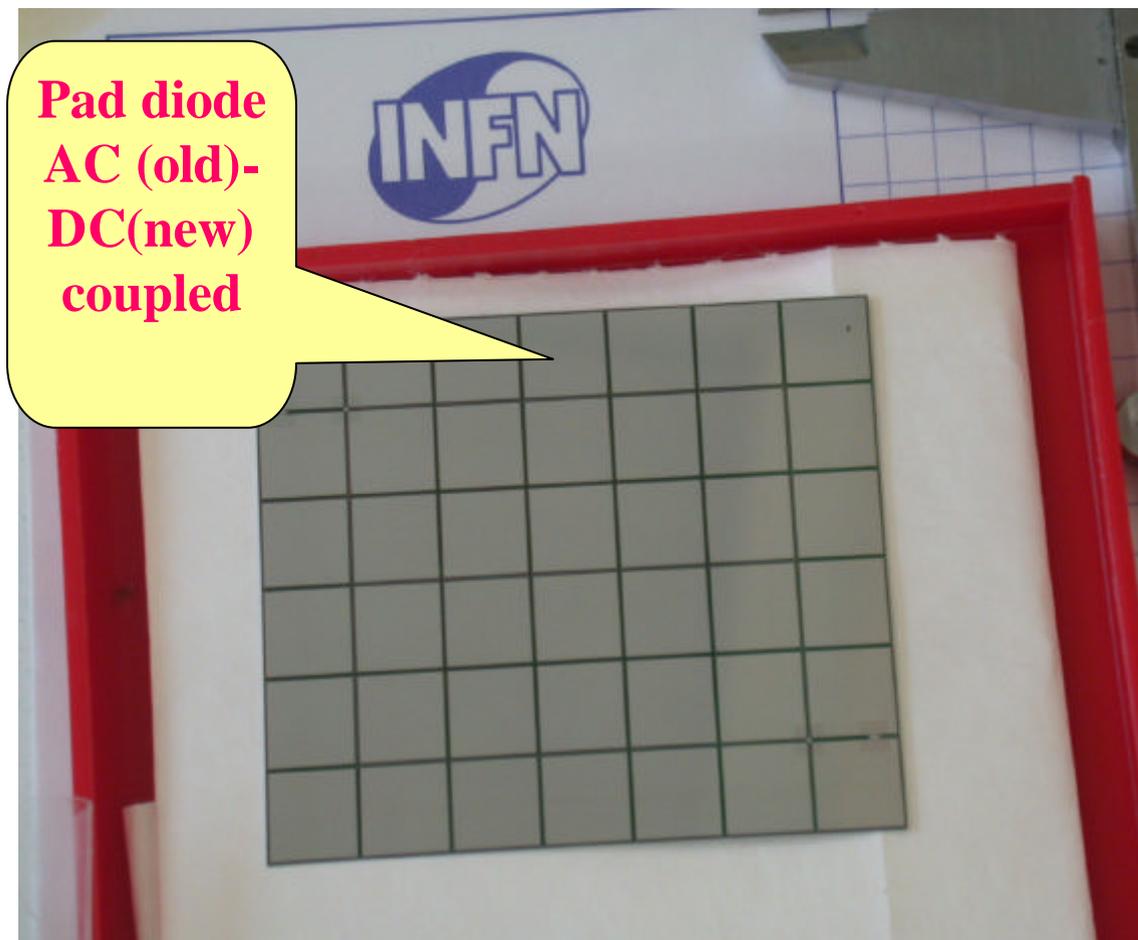
# Prototype : 3 planes of Si Pads

**Goals: shower-shower separation, position measurement, e/h ID**

- **Pad dimension < shower dimension: 0.9 x 0.9 cm<sup>2</sup>**
- **Longitudinal sampling: 3 planes**
- **Analogic ReadOut : VA hdr9c from IDEas**

## **Actual design:**

- **Each sensor: 6x7 pads**
- **Plane: 3x2 detectors**



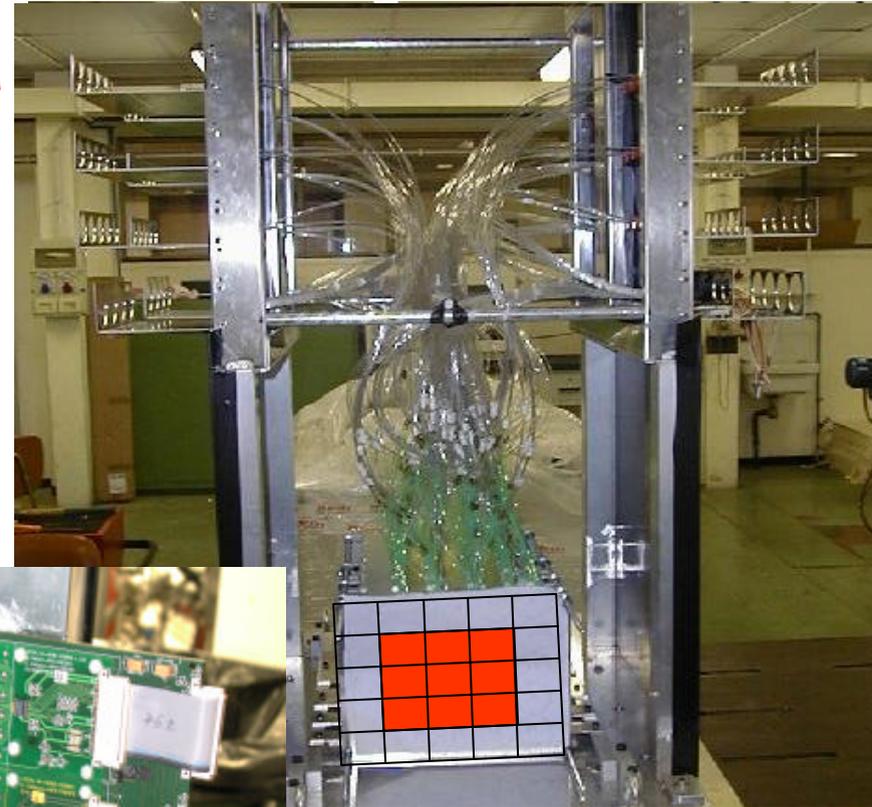
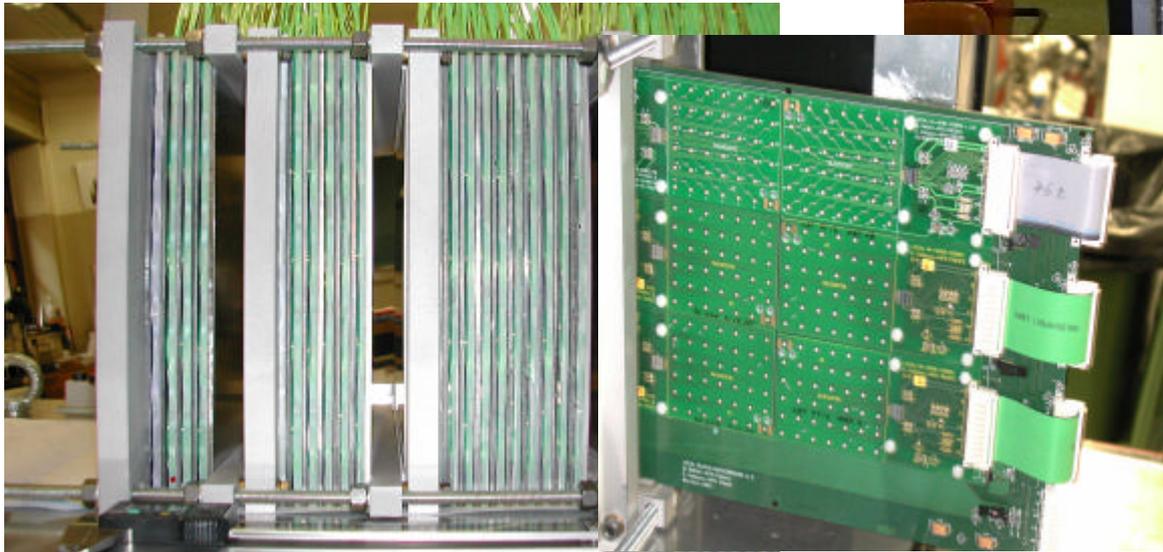
**PCB contact with  
conductive glue**

# LCCAL: an hybrid em calorimeter

45 Lead-Sci Layers prototype completely built in 2002:

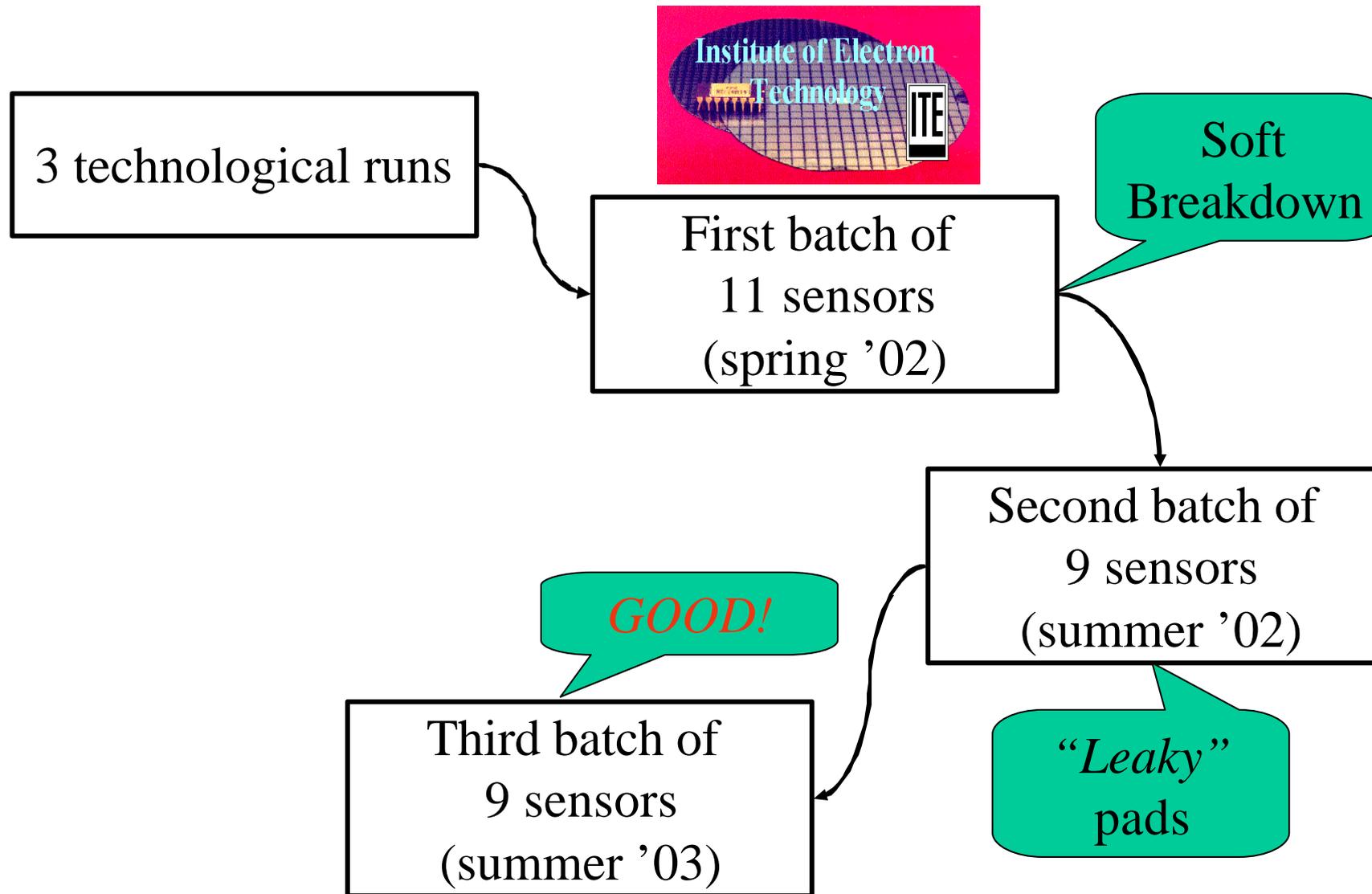
Fibres grouped into 25x4 bundles making a 4-fold longitudinal segmentation.

Slots for the insertion of the 3 Si pad planes (Motherboard)



Only 3x3 central cells readout by a PM for each long. segmentation

# History of Silicon sensors production



# Silicon detectors: Signal to Noise ratio

Theory:

$$\text{ENC} = A + \frac{B}{pF}$$

$$\text{ENC} = \frac{e}{q} \sqrt{\frac{qI_l T_p}{4}}$$

$$\text{ENC} = \frac{e}{q} \sqrt{\frac{T_p k_B T}{2R}}$$

$$\approx 1000 e^- +$$

$$\approx 30 e^- +$$

$$\approx 230 e^- =$$

$$\underline{1026 e^-}$$

Front-End

I Leakage

Bias Resistance

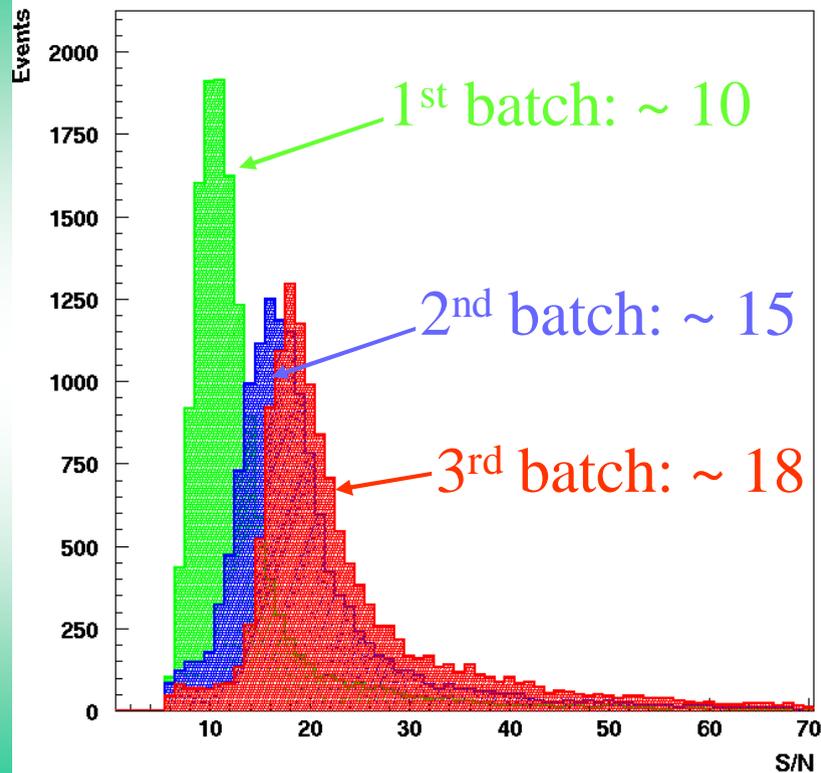
$$\text{MIPS} = (80 e^- / \mu\text{m}) \times 300 \mu\text{m}$$

» **24000 e<sup>-</sup>**



Theoretical\*  
SNR ~ 23

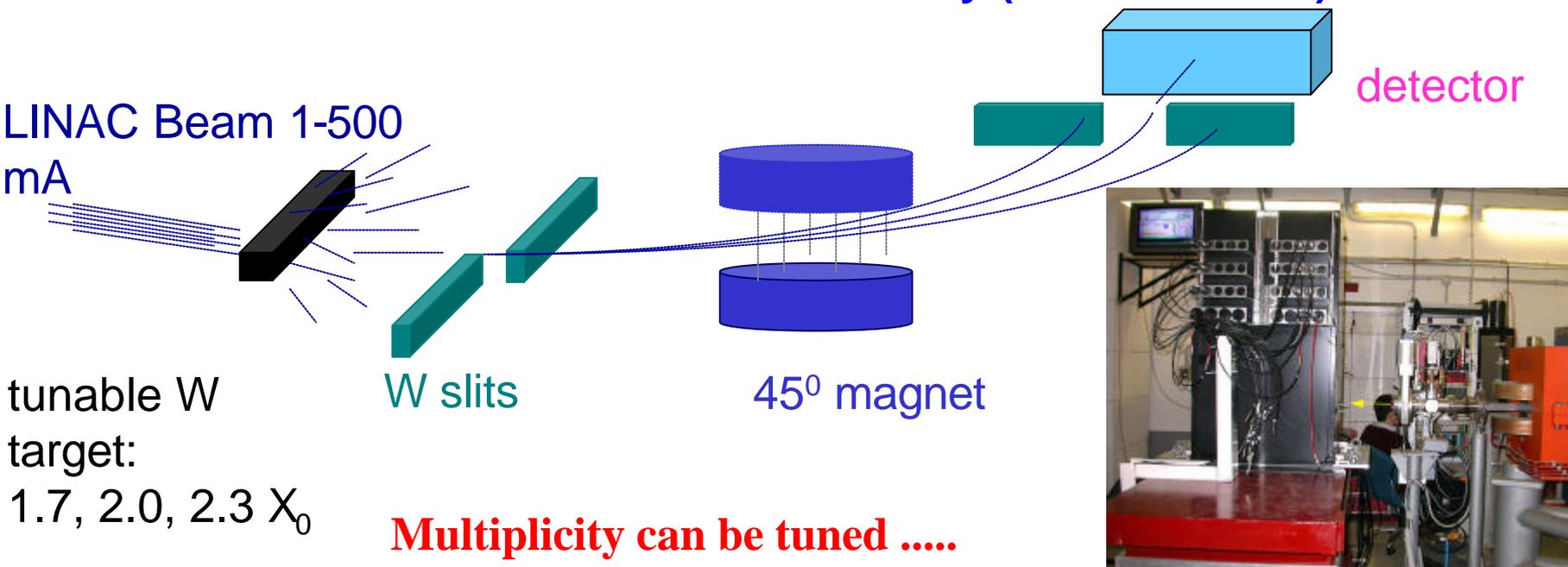
Pad detector Signal to Noise Ratio



Very close to what achieved  
for detector of the 3<sup>rd</sup> batch

# Test Beam activities

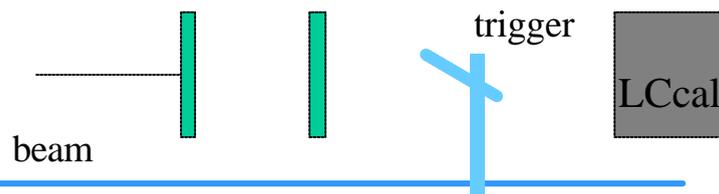
- after a 2002 pre test with the 1<sup>st</sup> layer only ( $2.1 X_0$ ) at CERN
- two runs at Frascati Beam Test Facility (50 – 750 MeV)



- run at CERN SPS H6 beam line (e/p 5 – 150 GeV)

All tests: two beam position monitors (telescope) in front of the calorimeter covering the central area of the prototype ( $9.5 \times 9.5 \text{ cm}^2$ ):

Each detector consisting of  $400 \times 400$  x-y Si strips with a pitch of  $240 \mu\text{m}$

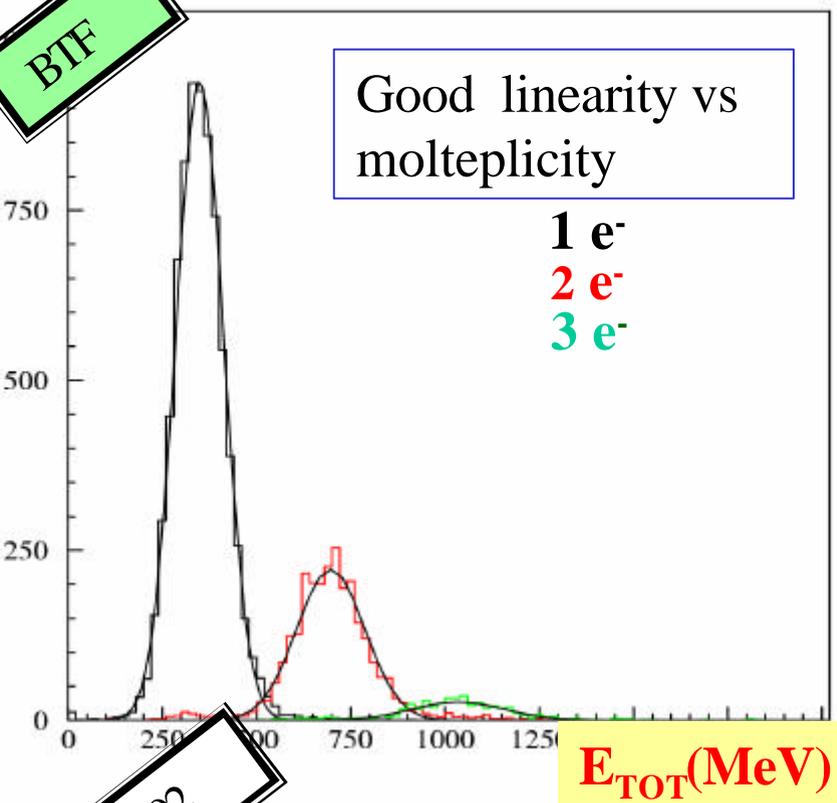


# Linearity and Energy Resolution ( BTF )

**BTF**

Good linearity vs multiplicity

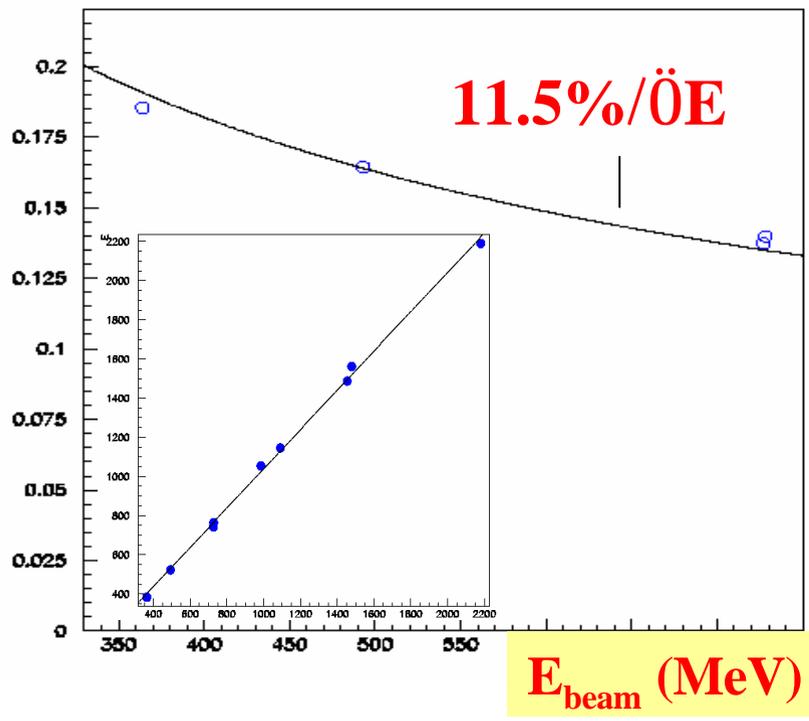
1 e<sup>-</sup>  
2 e<sup>-</sup>  
3 e<sup>-</sup>



Cem TB 2002

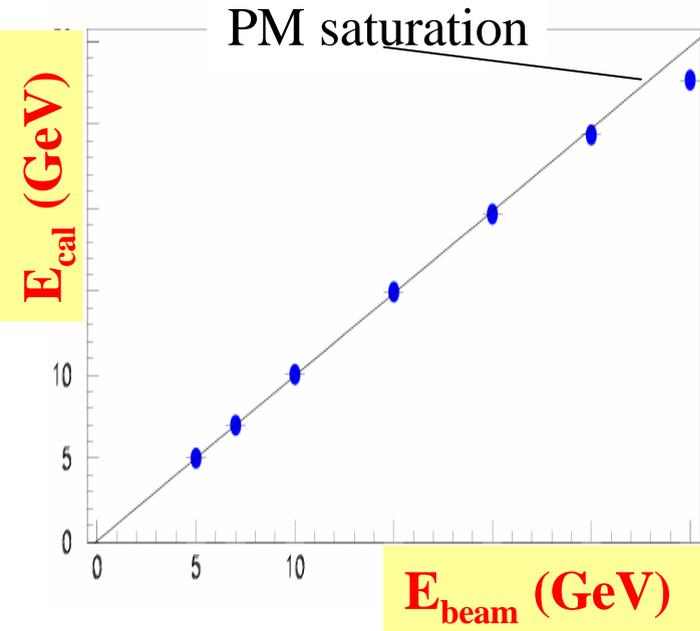
$N_{\text{phe}} > 5.1$  /layer ? **Cal(45 layers)**  
**250 MeV/Mip ~ 800Npe/GeV**  
**OK also @ BTF (E ~500 MeV)**

$S_E/E$

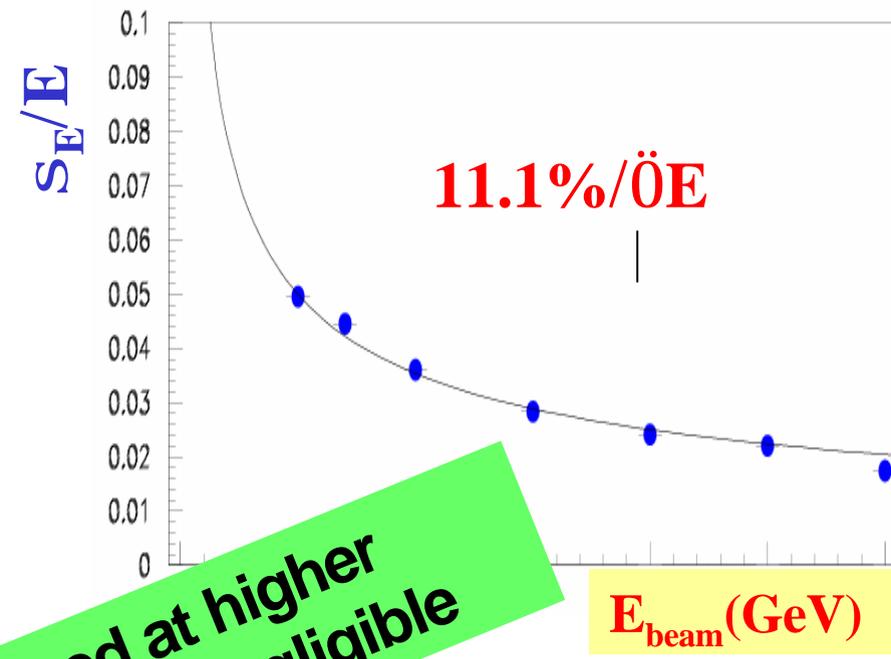


1. Photoelectron statistics **negligible**
2. Stochastic Term **11.5% as in MC**
3. Light disuniformity **<<10%..** better measurement at **SPS** together with effects on resolution in **Aug03**

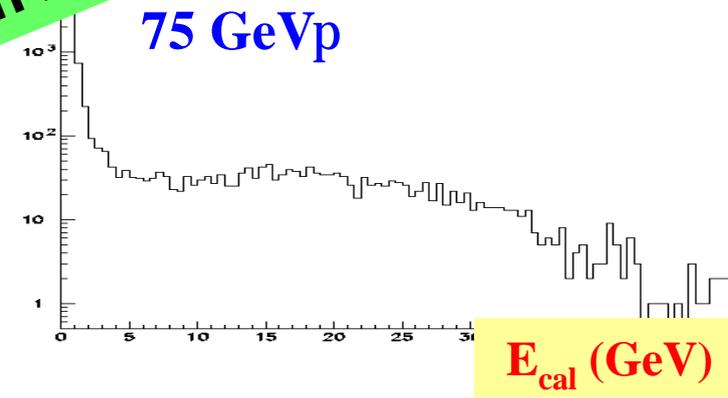
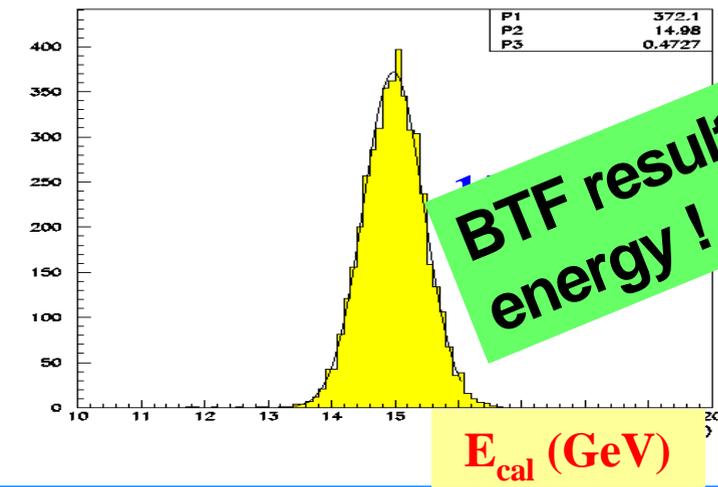
# Linearity and Energy Resolution ( Cern 03)



$e^-$



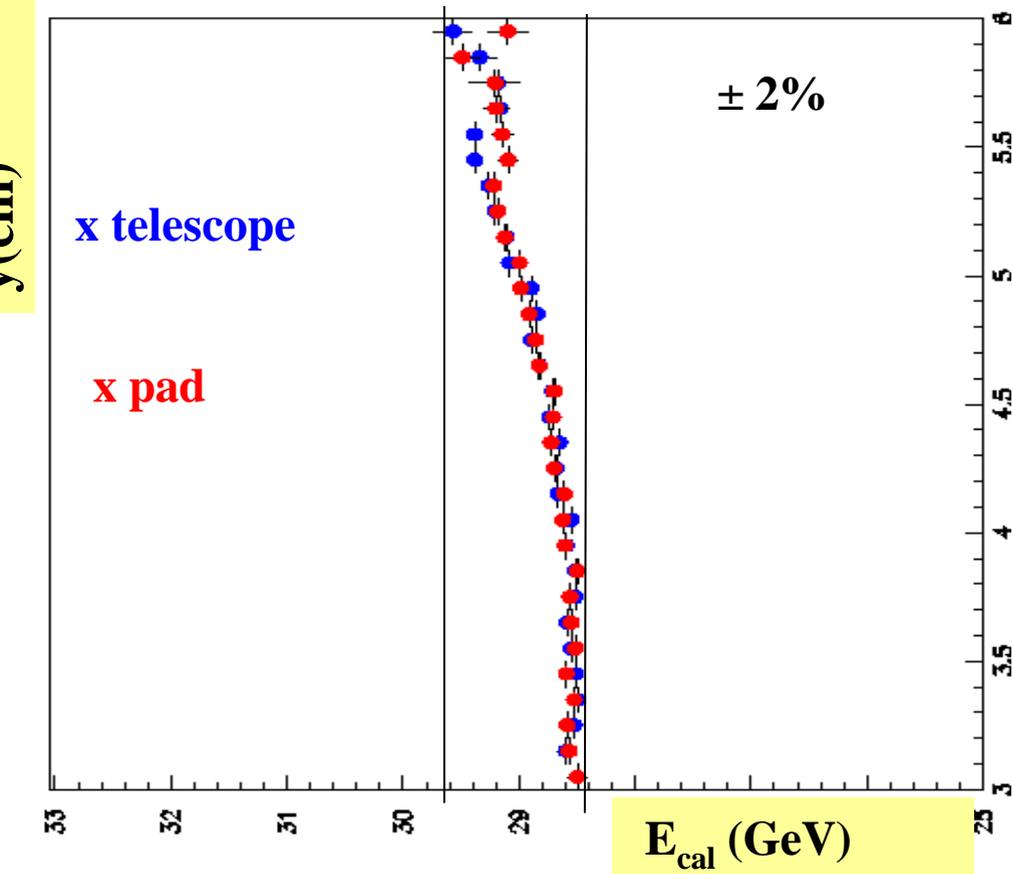
**BTF results confirmed at higher energy ! Constant term negligible**



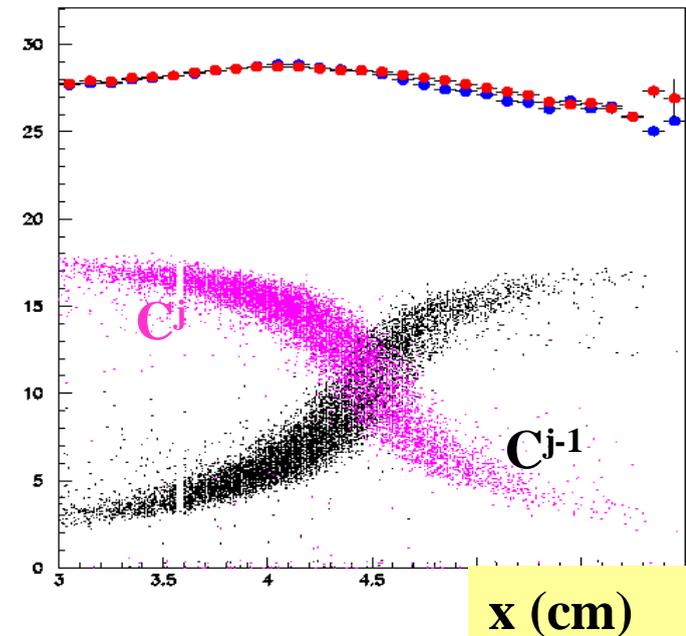
# Uniformity in (light) Energy response: Cern 03

1) disuniformity  $< 2\%$  consistent with negligible constant term on energy resol.

2) correction on energy response from pad reconstruction can be applied!



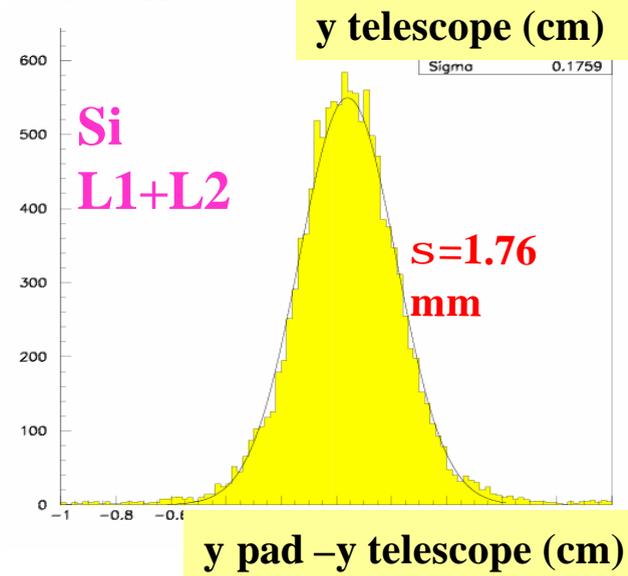
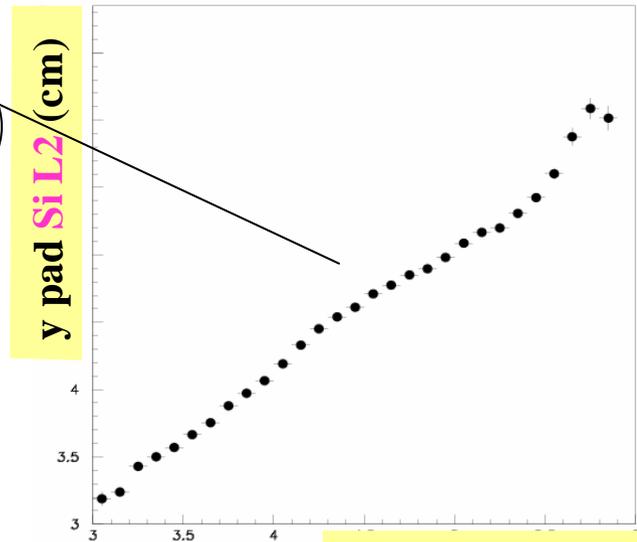
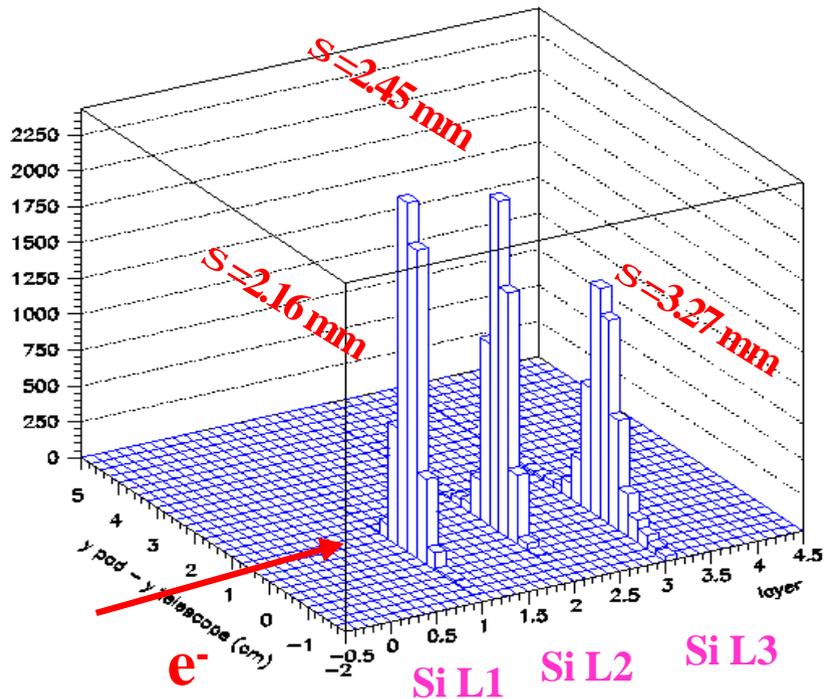
PRELIMINARY: cell border effects dominated by residual miscalibration



# Si Pads (Position measurement) Cern 03

30 GeV  
electrons

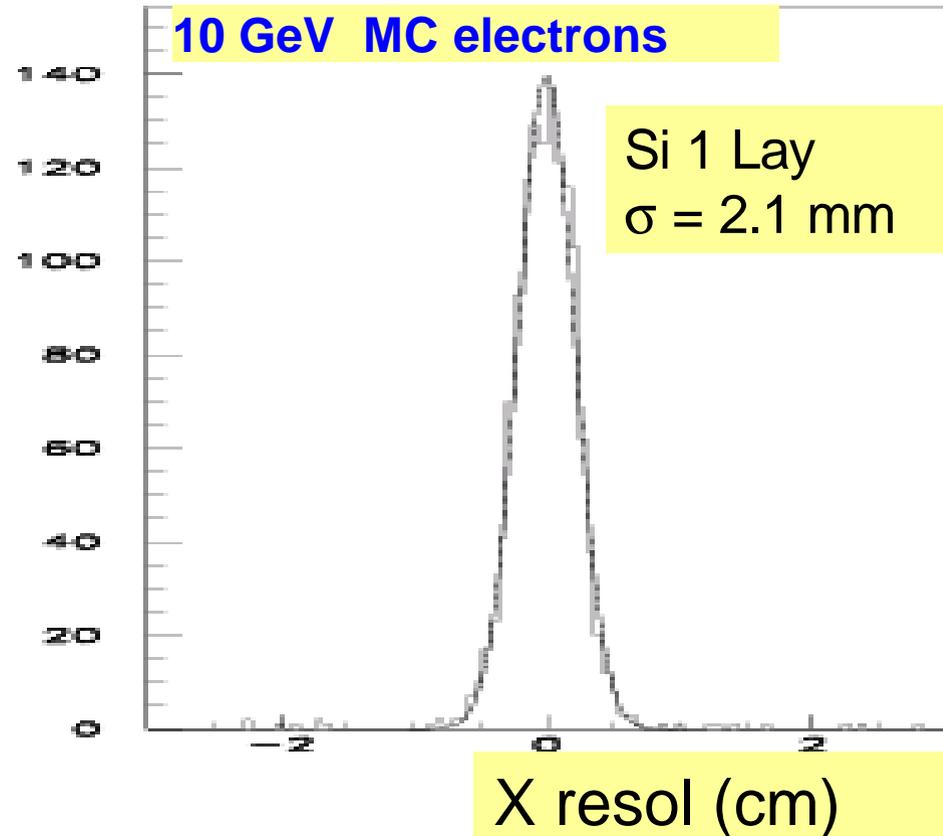
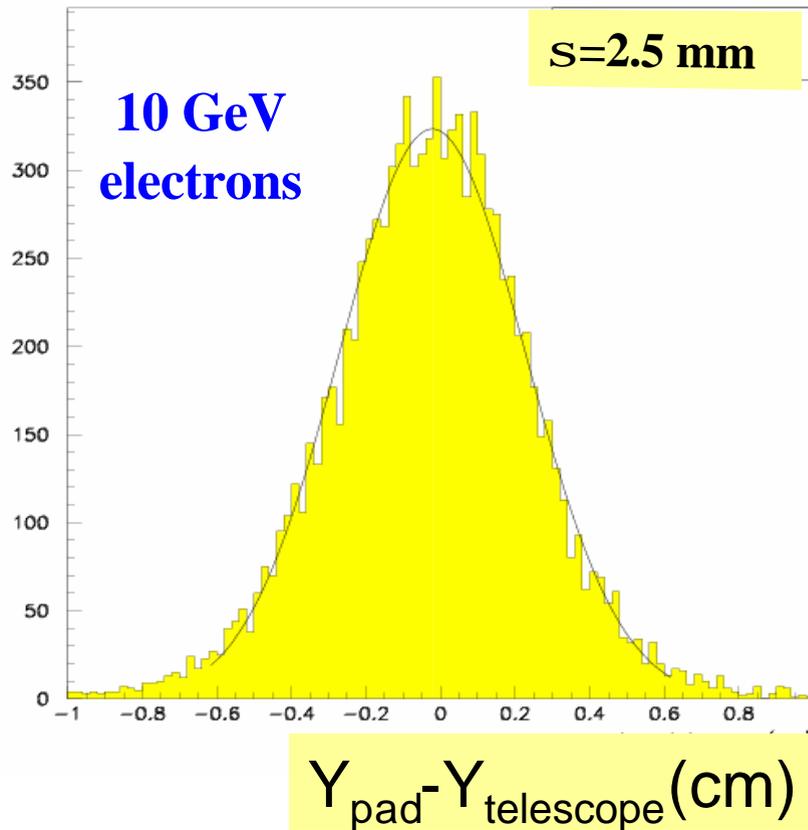
Pad size effect!  
more sophisticated  
"centroid" algorithm  
can be applied



# Si pad detector (Position resolution)

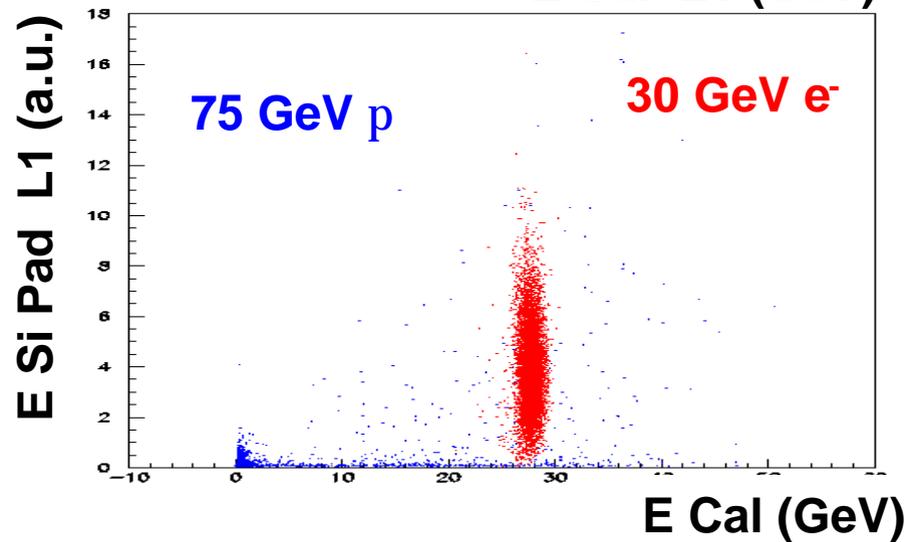
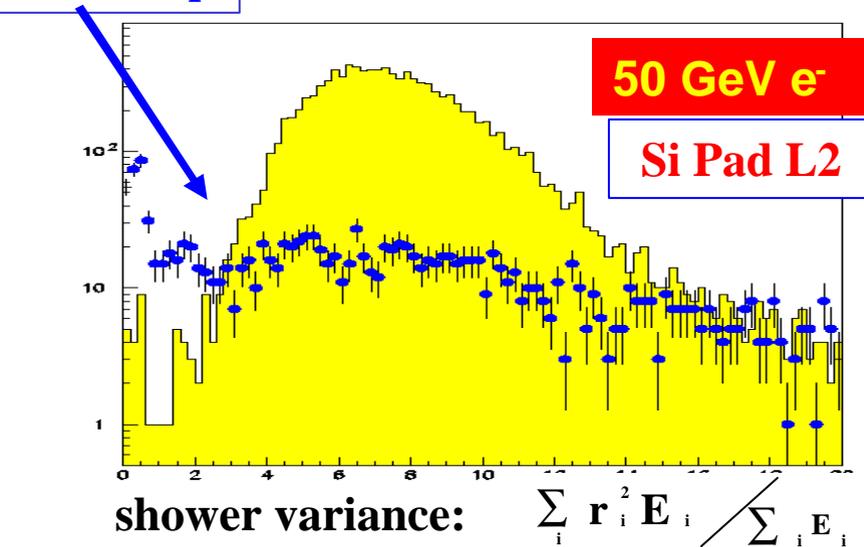
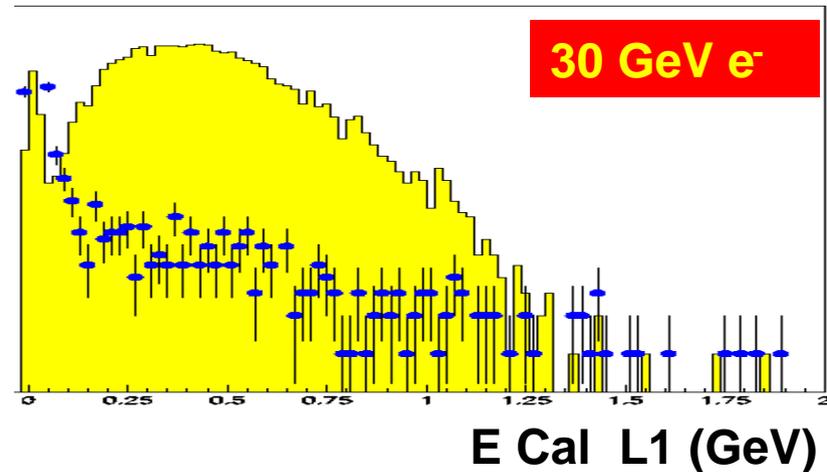
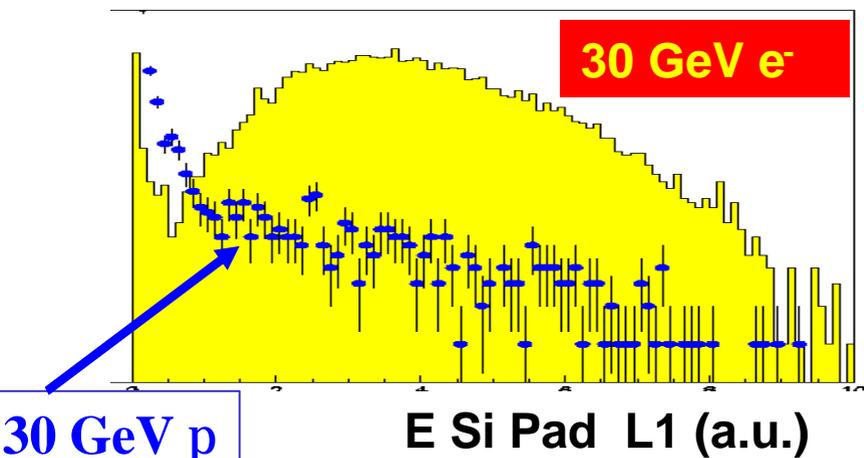
PRELIMINARY analysis: pad noise subtraction not optimised

- ❑ Position resolution  $\sim 2.5$  mm, not far from Monte Carlo
- ❑ beam multiplicity under investigation



# e/ $\pi$ rejection: Cern 03

Redundancy of the information on longitudinal lateral shower development helps the rejection; difficult to quantify below  $10^{-3}$  due to beam contamination



# Si Pads: two pads separation

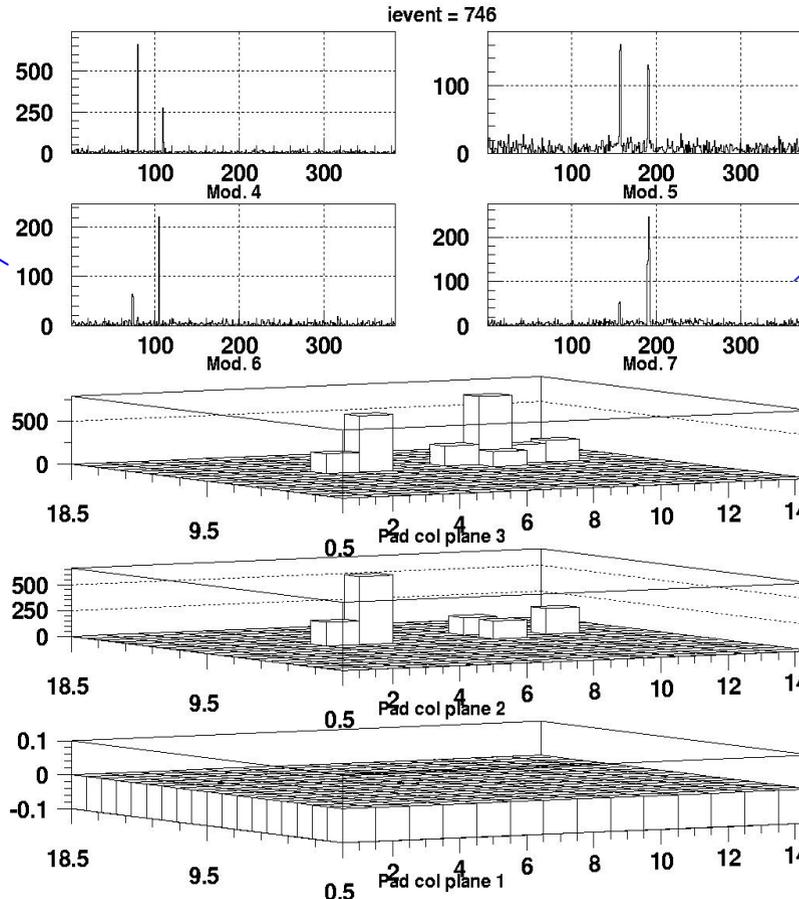
**exhaustive analysis not fully accomplished**

Two electrons with energy 750 MeV

X silicon chambers

Y silicon chambers

**BTF test**



First layer

Second layer

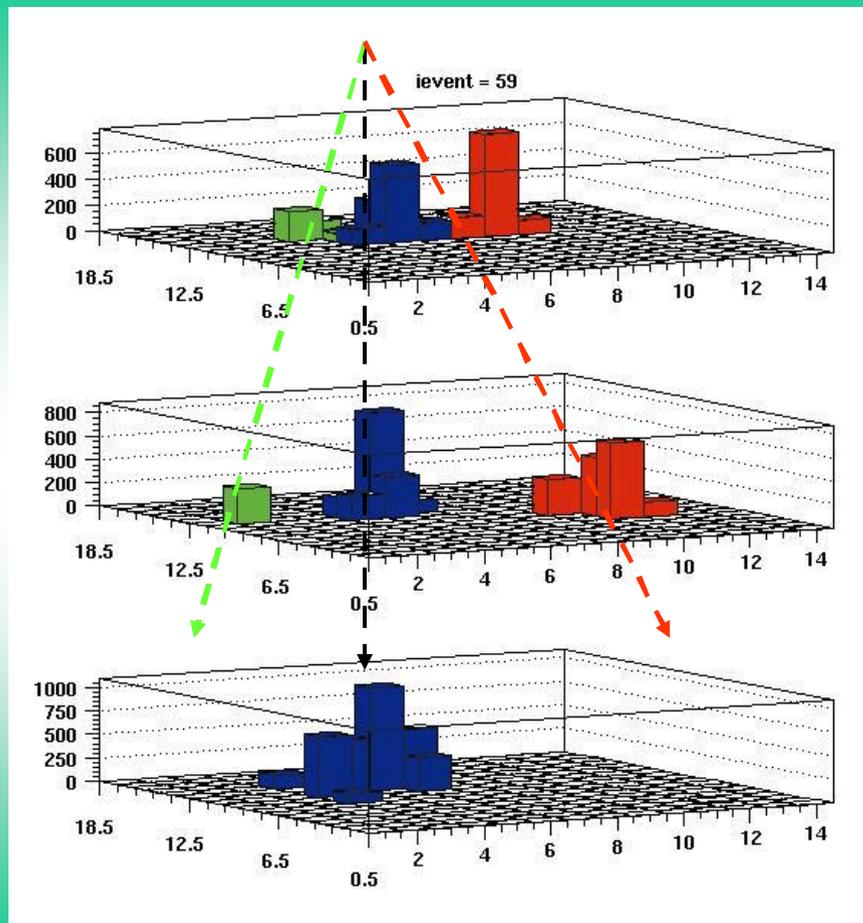
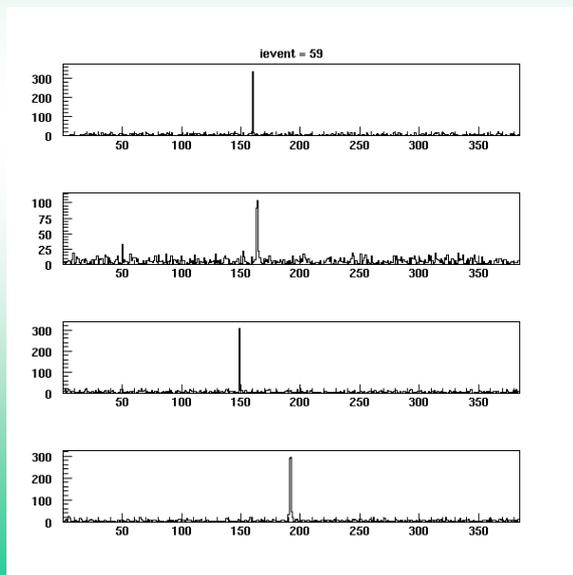
Third layer

**NB: not fully equipped+  
problematic channels**

# Shower reconstruction Cern 03

20 GeV  $e^-$

Forward tracker



@  $2X_0$

@  $6X_0$

@  $12X_0$

# Conclusion and future plans

---

A calorimeter prototype with the proposed technique has been built and fully tested. **All results are preliminary.**

Energy and position resolution as expected:

$$s_E/E \sim 11.-11.5\% / \sqrt{E}, s_{\text{pos}} \sim 2 \text{ mm (@ 30 GeV)}$$

**Light uniformity better than 2% !!**

Negligible constant term observed in energy resolution.

**e/p rejection very good ( $< 10^{-3}$ ).**

**Two particles separation results coming soon.**

Complete simulation of the prototype geometry in progress to compare shower shapes and particles separation power.

# BACKUP SLIDES



# Test Beam: detector calibration

define the 'cell-energy' as the calibrated sum of the four longitudinal layers on the same lateral position:

$$C^i = b^i \sum_{j=1}^4 (a_j L_j^i)$$

(4+9+9+16 parameters)

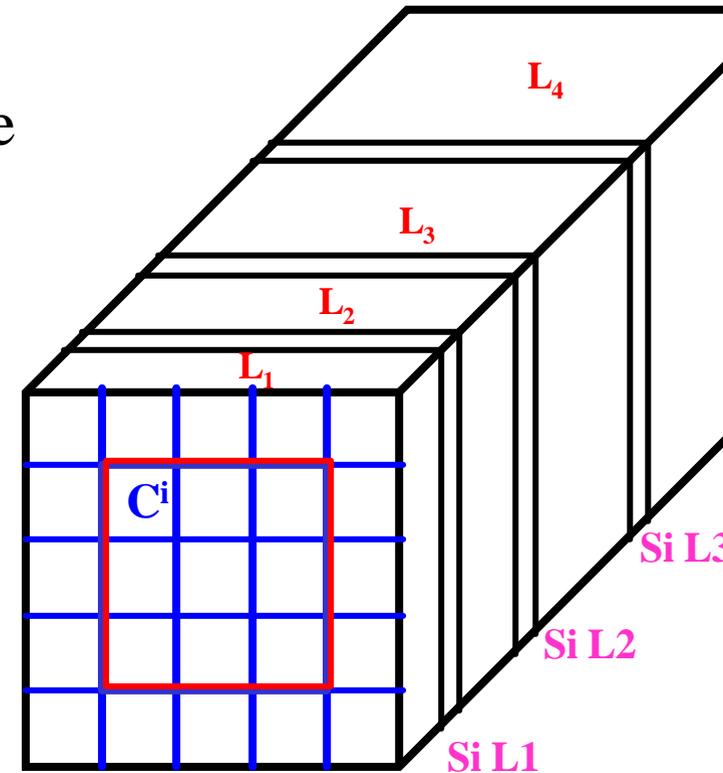
**Calibration procedure in two steps:**

□ equalise the layer response to the

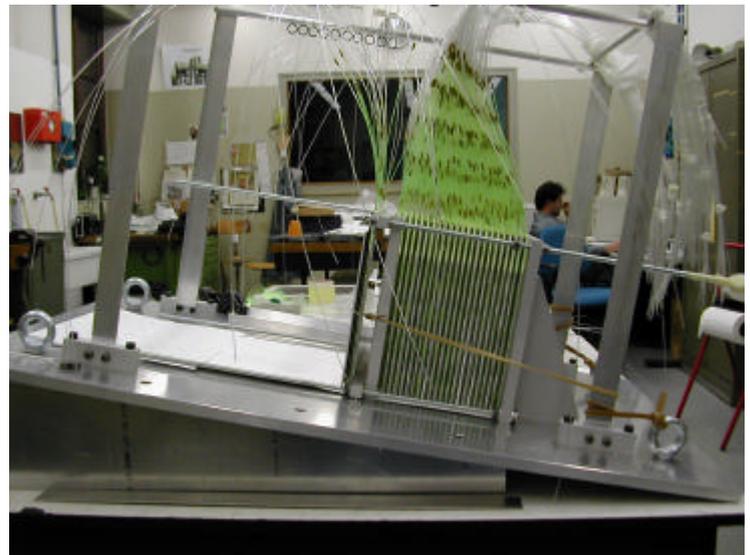
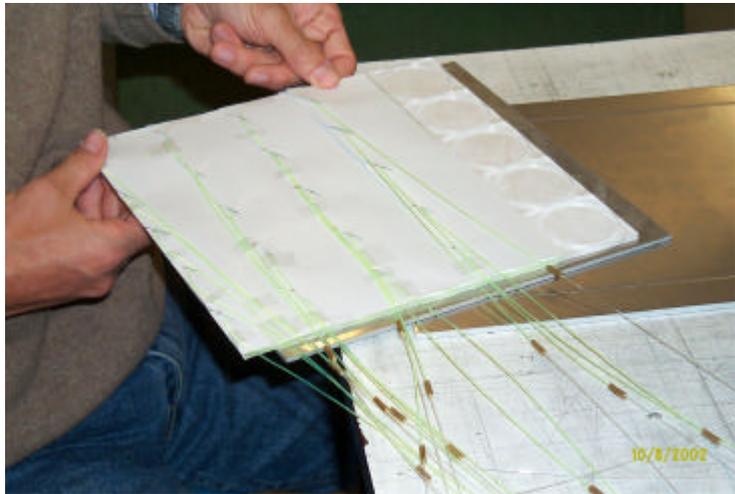
same incoming energy  $L_j^i = b^k/b^i L_j^k$

□ minimise the Energy spread on the sum of 9 cells **(iterative procedure)**

$$a_j \mid \text{min. width } E_{\text{cal}} = \sum_{n=1,9} C^n$$

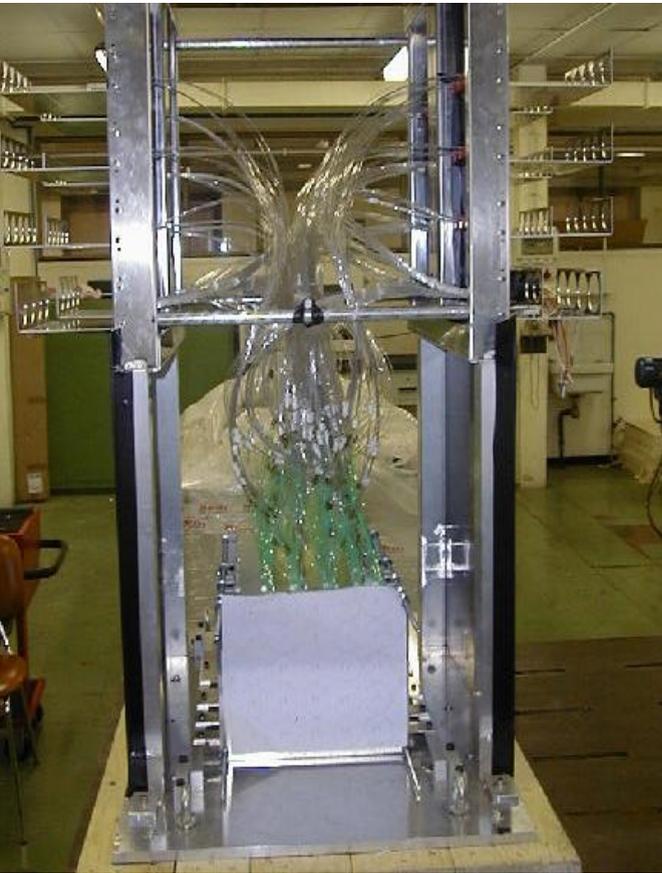


# Detector Assembling:

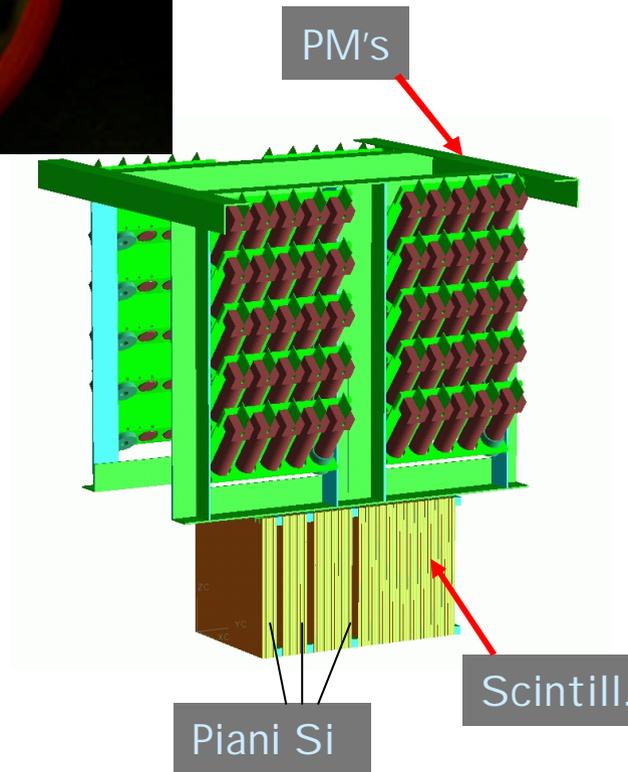
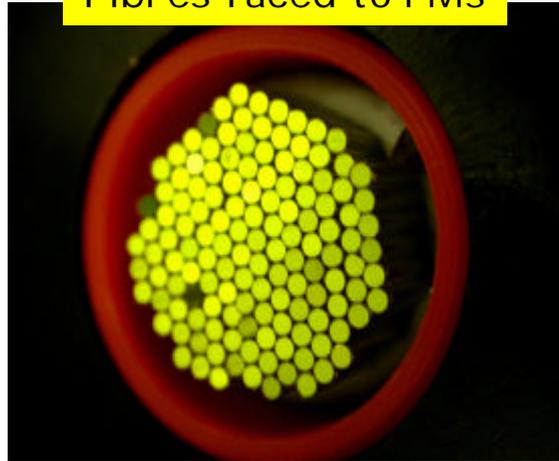


# More pictures

Fibres with PM support structure



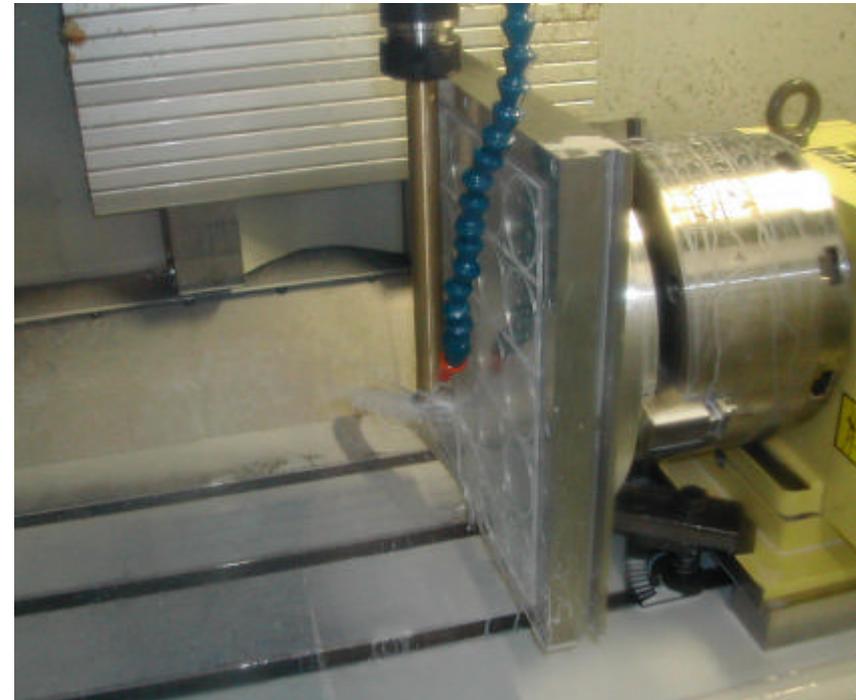
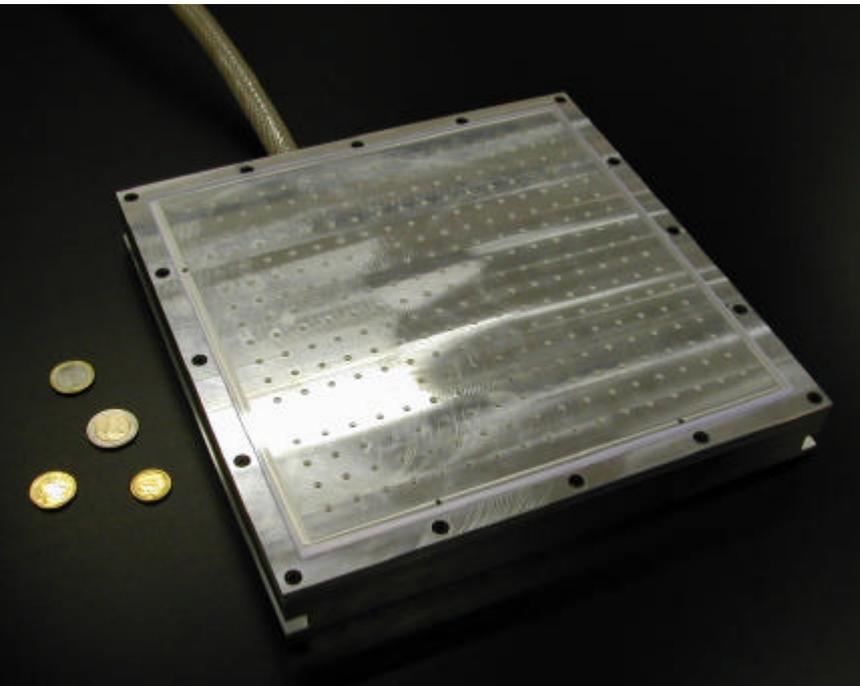
Fibres faced to PMs



# Construction details: Scintillator

- 3 mm Kuraray SCSN-61 (25x25 cm<sup>2</sup>)
- 3 mm Bicron BC-408 (25x25 cm<sup>2</sup>)

**Machined with vacuum plate as holder**

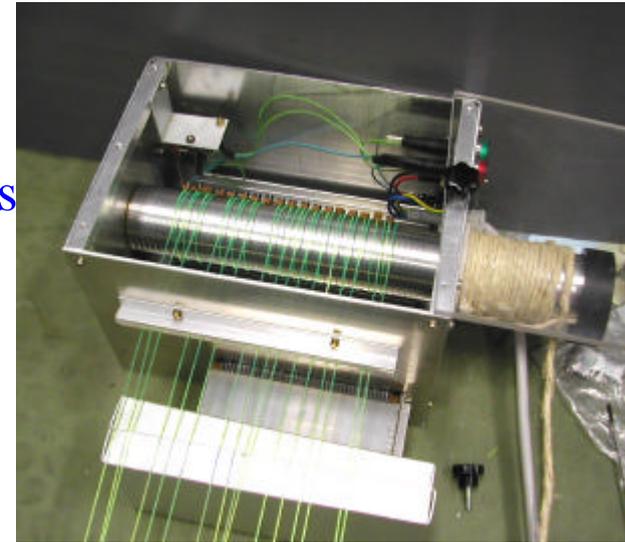


**Whole Production (>50 tiles) done in september 2002**

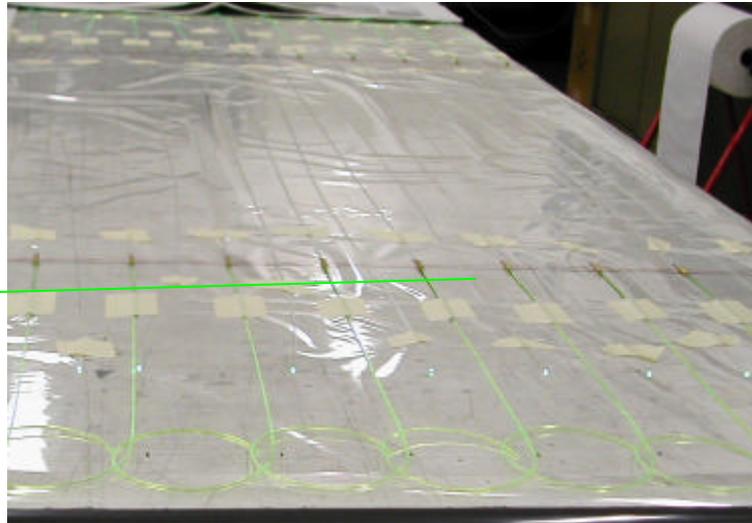
Face polished and aluminized by sputtering



To get the 2.4 cm radius curvature : middle temperature (50<sup>0</sup>-70<sup>0</sup>) oven used



Splicing with optical glue and a supporting tube : stable in >30 day time



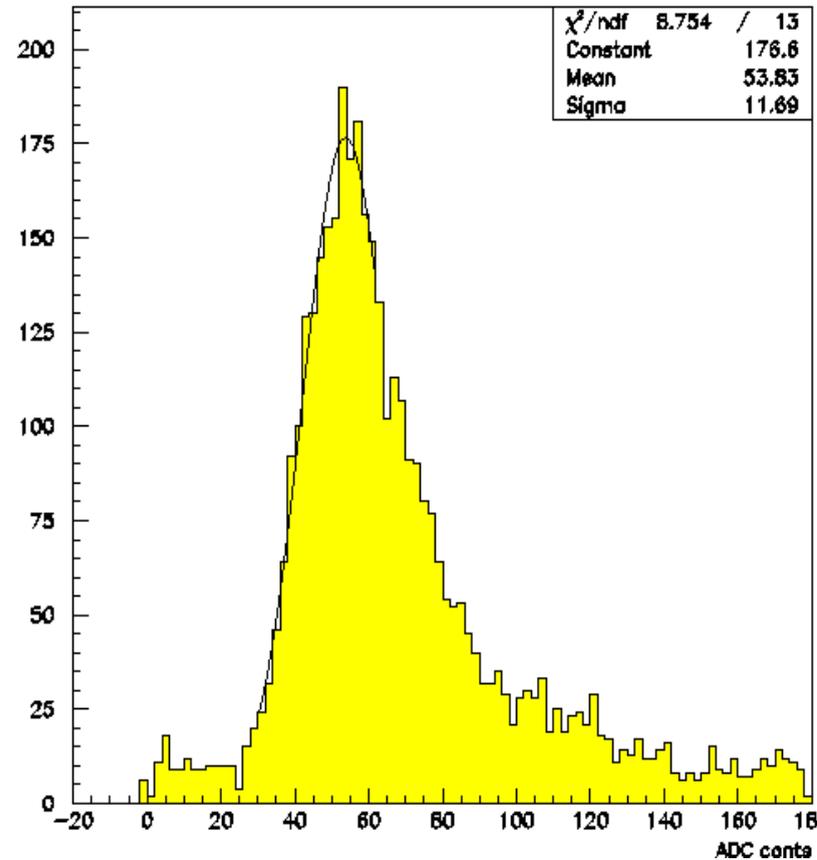
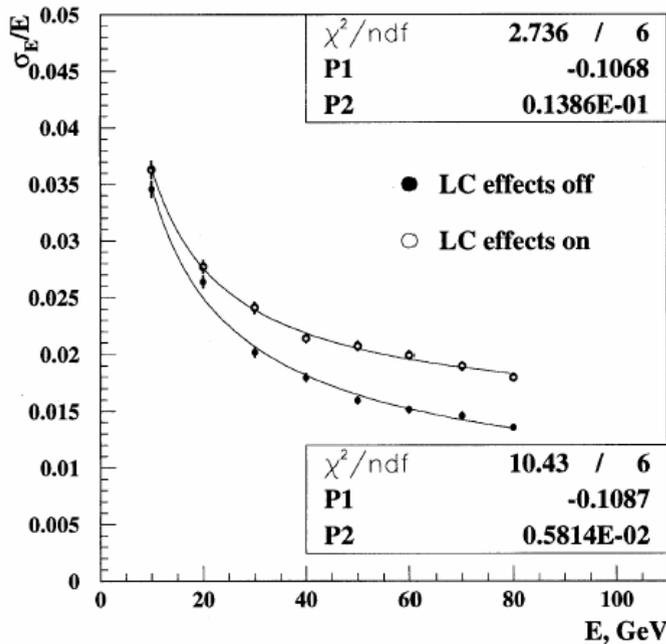
# Test beam results: First calorimeter sector ( $2.1 X_0$ )

- 4 layers only
- m.i.p. ? check light output and uniformity in Light collection:
- Ratio signal/sigma ? lower limit for photoelectrons

$N_{\text{phe}} > 5.1$  /layer

cal(45 layers):  $> 220$  phe/m.i.p.

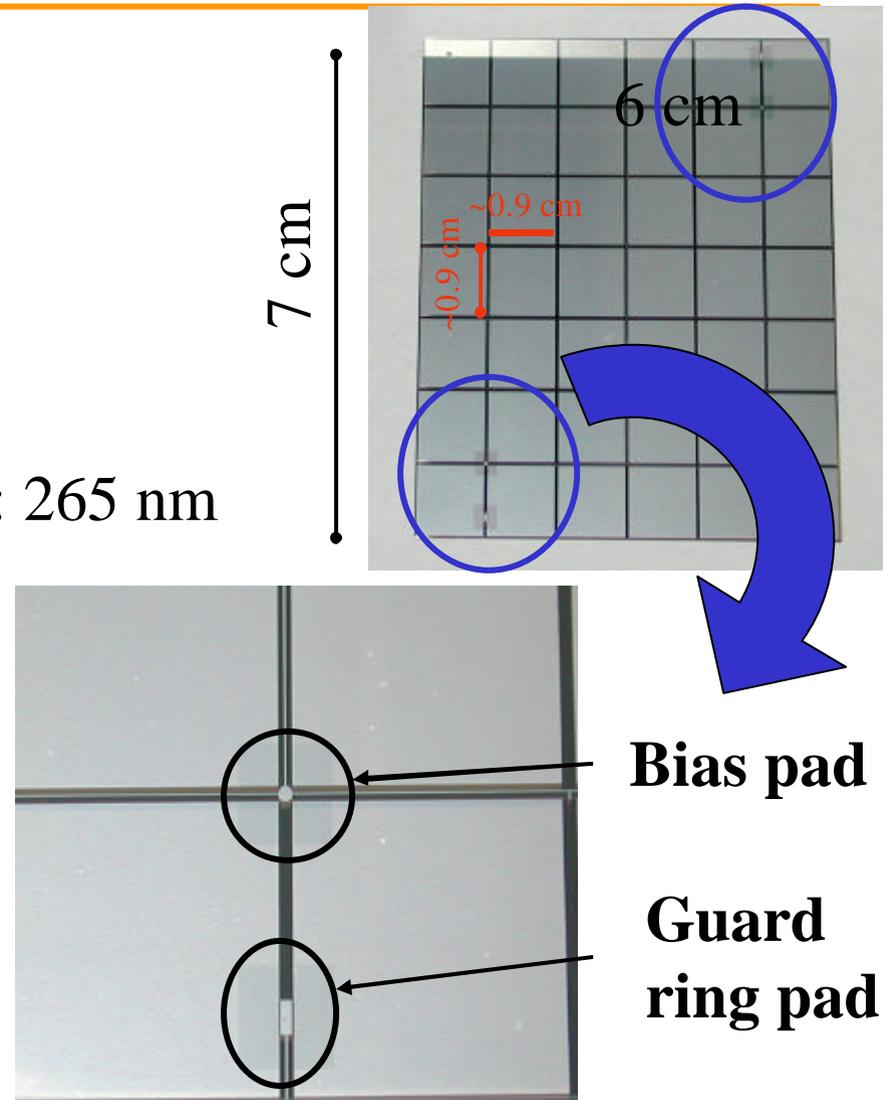
Simulated Light collection disuniformity(20%)



# Sensor details

## Main characteristics:

- Sensor thickness:  $300\mu\text{m}$
- Resistivity:  $4\text{-}6\text{k}\Omega$
- AC coupling (2 ways)
  - Silicon dioxide thickness:  $265\text{ nm}$
  - SMD capacitors
- Bias grid and guard ring
  - $3\text{M}\Omega$  poly-Si bias resistors
  - Symmetric structure

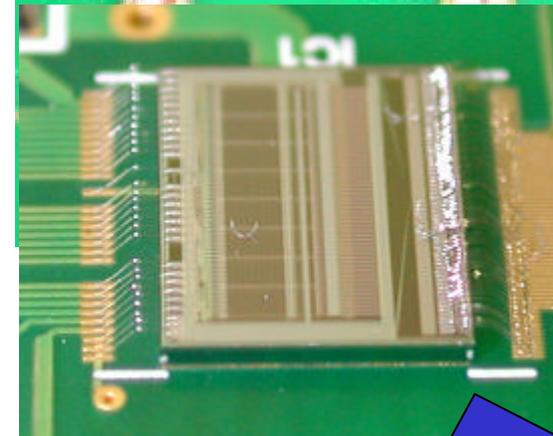


# Hybridisation details

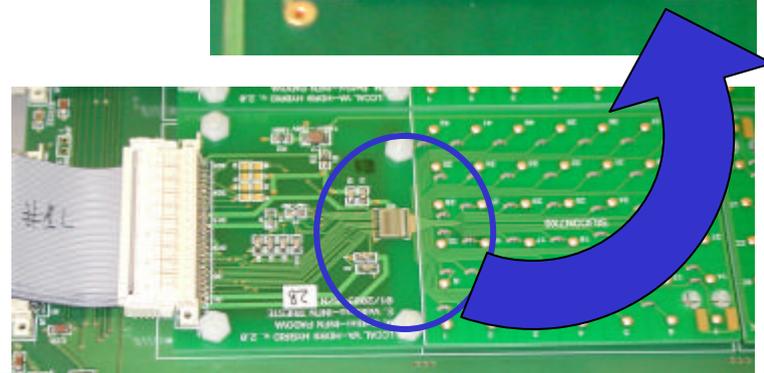
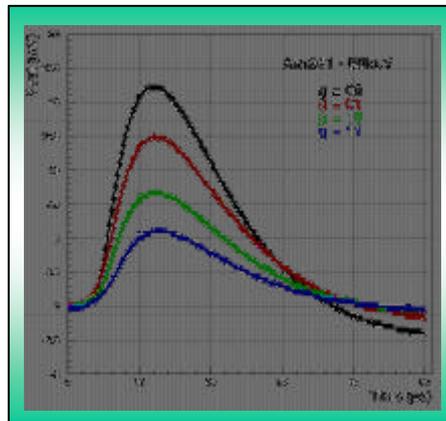
- Hybridisation through **conductive glue**
- Analogue Readout Chip:  
VA-HDR9c (IdeAs)
  - VA → Viking family
  - HDR → High dynamic range
  - 9c → Four selectable gains



**SMD caps**

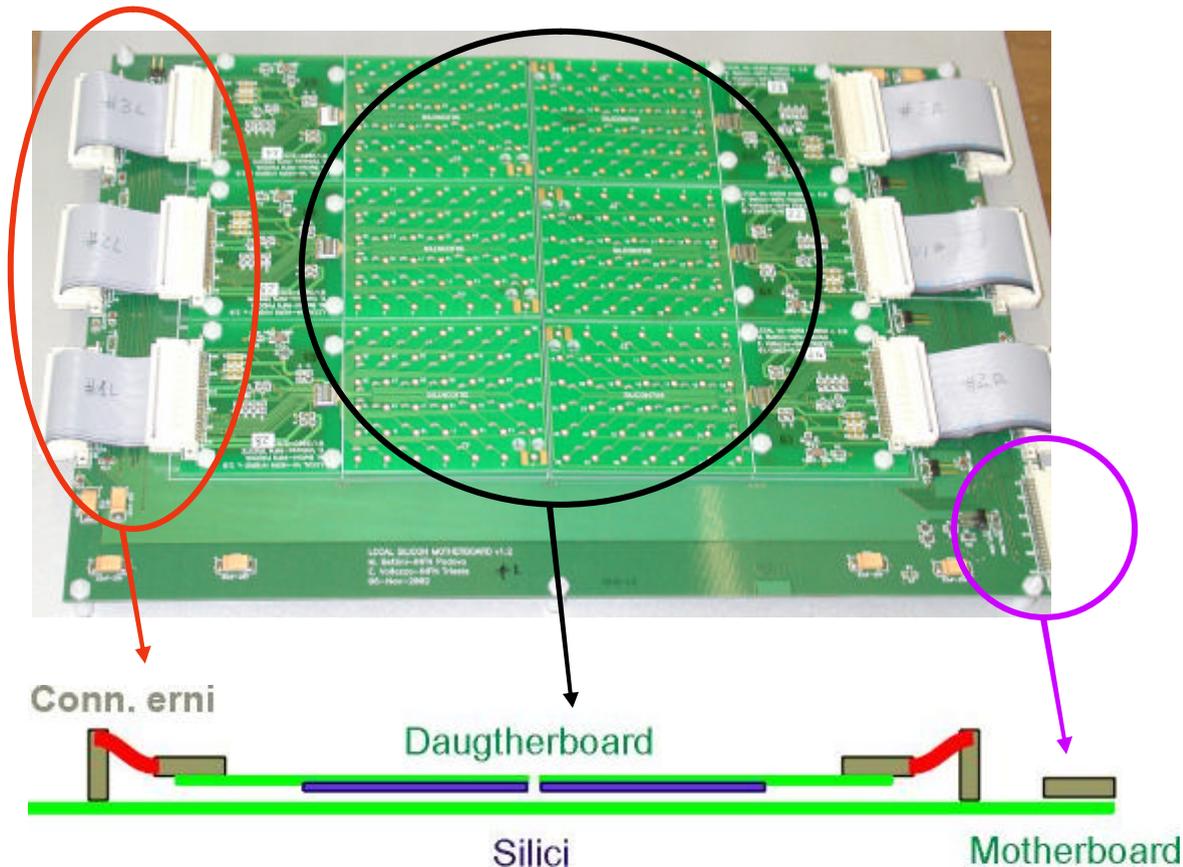


Gain* [mv/fC]	DR [mip]
3.3	± 100
2.5	± 140
1.7	± 200
1.2	± 300



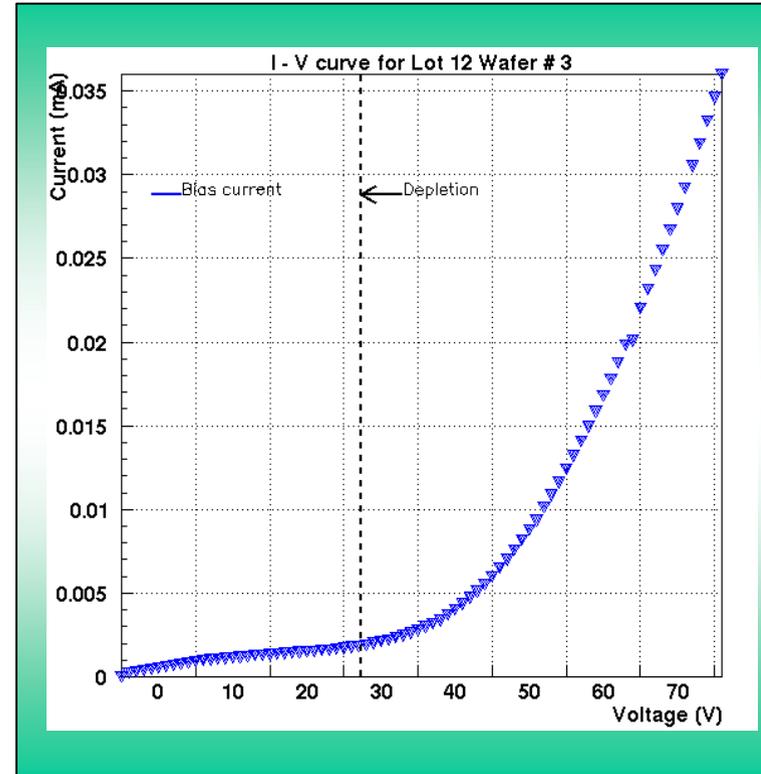
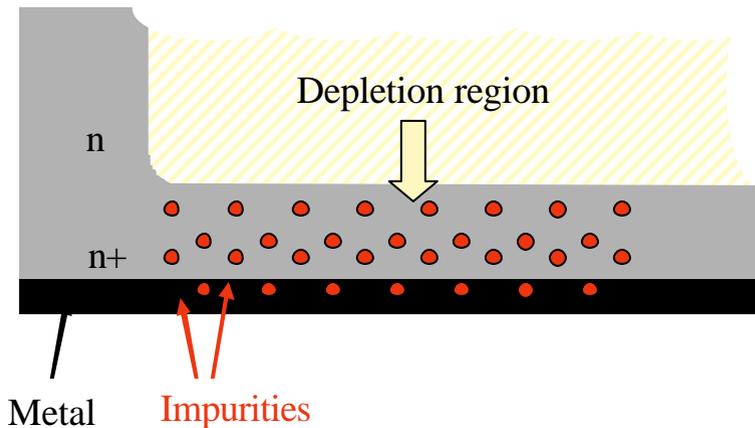
# Motherboard design

- 6 sensors per motherboard with **serial readout**.
- Signal routing through **Erni connectors**



# Soft breakdown

- Bias current reasonable (few  $\mu\text{A}$ )
- Strange shape with a “soft” breakdown
- n+ or metal shallow impurities on the backplane

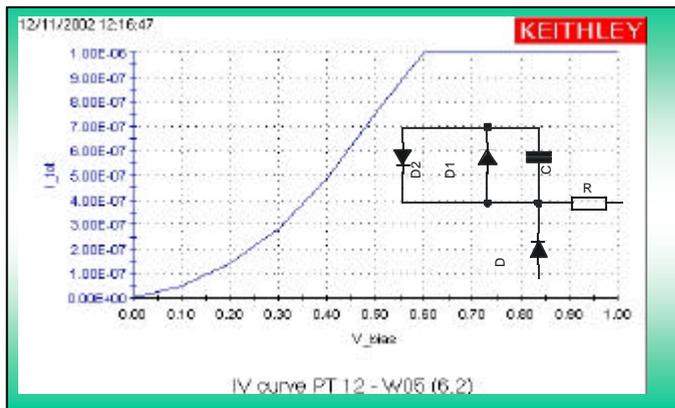


**Solution 1:** replace the implanted backside contact with a diffused one, but it does not work!

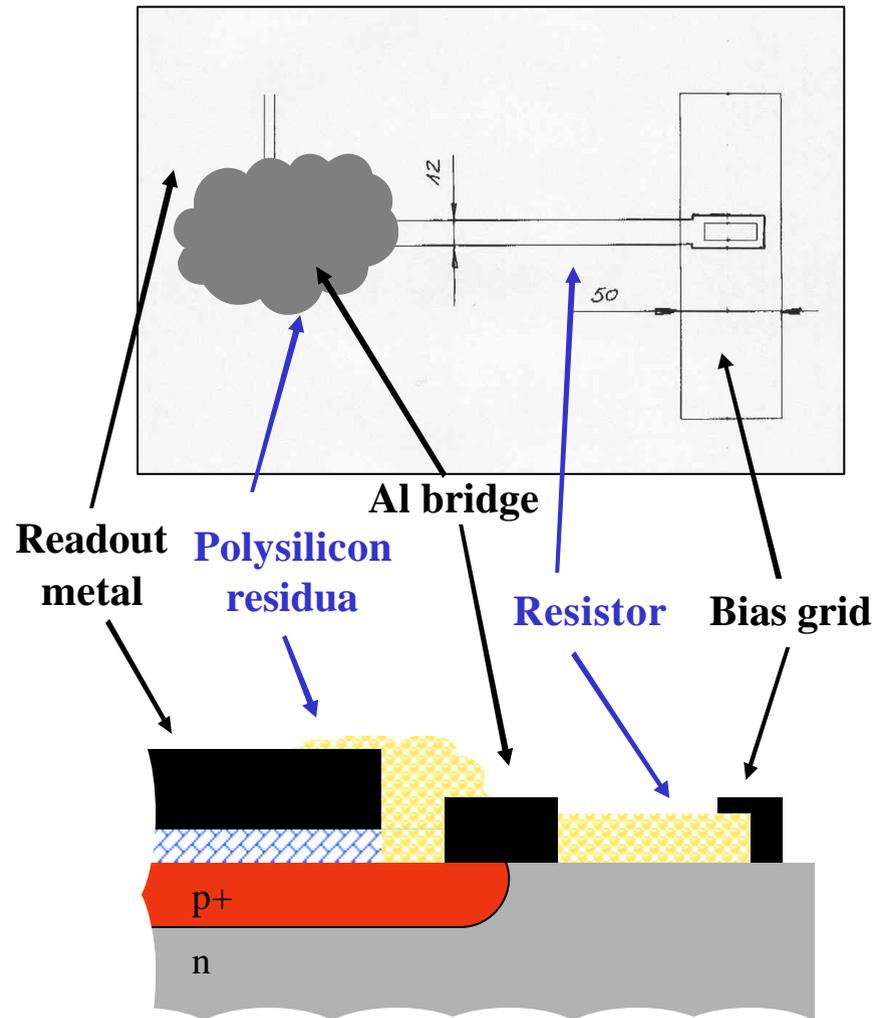
**Solution 2:** replace the mesh backplane contact with a uniform one, it works

# “Leaky” pads: a surface effect

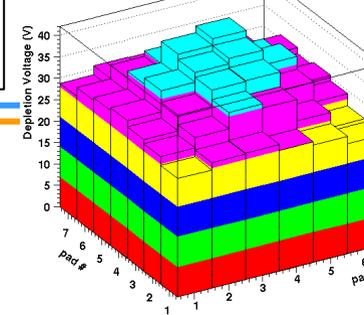
- No pin holes in  $\text{SiO}_2$
- Surface leakage  $\rightarrow$  residua of polysilicon after the etching of the polysilicon layer
- Equivalent circuit with two opposite diodes.



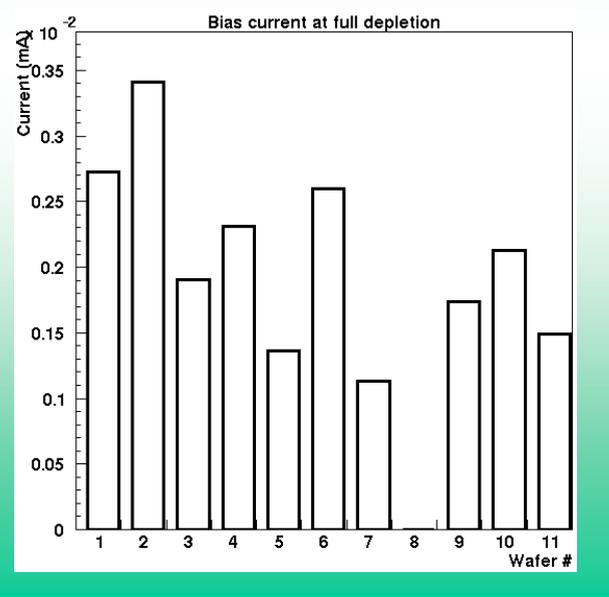
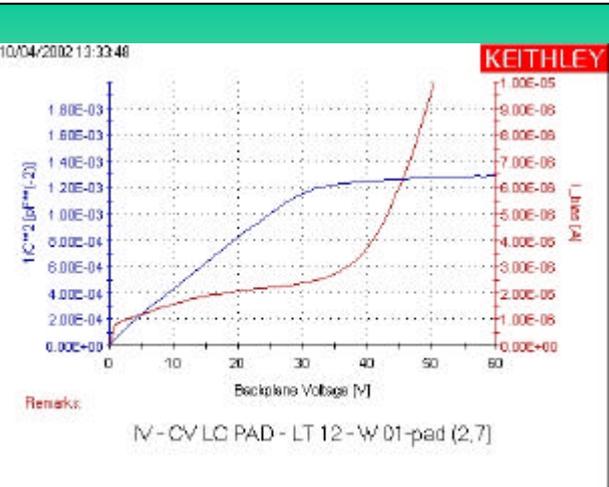
**Solution:** remove the integrated capacitors



# Production yield and Bias



Quite uniform behaviour of the depletion voltage



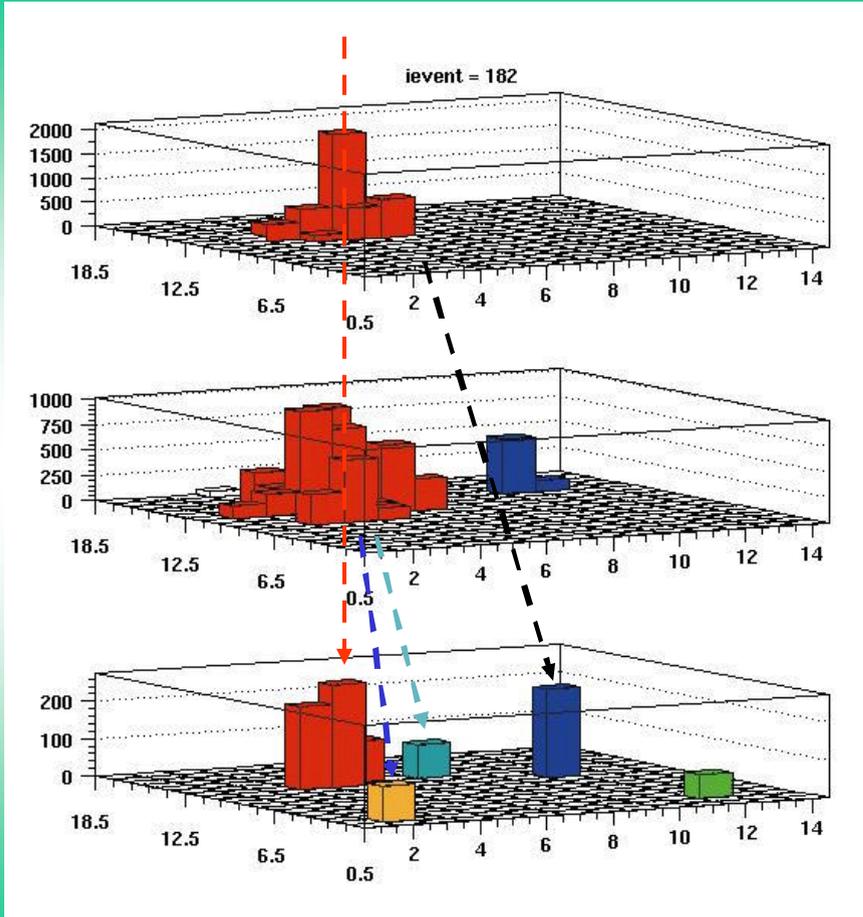
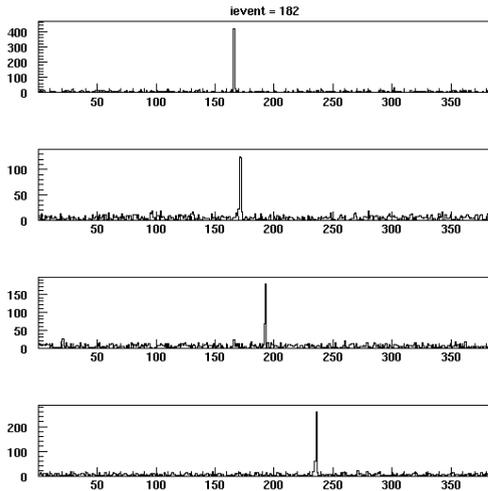
YIELD	1 <sup>st</sup> Batch	2 <sup>nd</sup> Batch	3 <sup>rd</sup> Batch
<b>Coupling</b>	<b>AC</b>	<b>AC</b>	<b>DC</b>
<b>Wafer Rejected</b>	<b>1/11</b>	<b>2/9</b>	<b>0/9</b>
<b>Depletion Voltage</b>	<b>32V</b>	<b>27V</b>	<b>28 V</b>
<b>Current @ depletion</b>	<b>2.1 mA</b>	<b>0.8 mA</b>	<b>0.6 mA</b>
<b>Not depleted pads</b>	<b>0/420</b>	<b>8/249</b>	<b>0/378</b>

# Test beam: shower reconstruction /

## 2

20 GeV  $e^-$

Forward tracker



@  $2X_0$

@  $6X_0$

@  $12X_0$